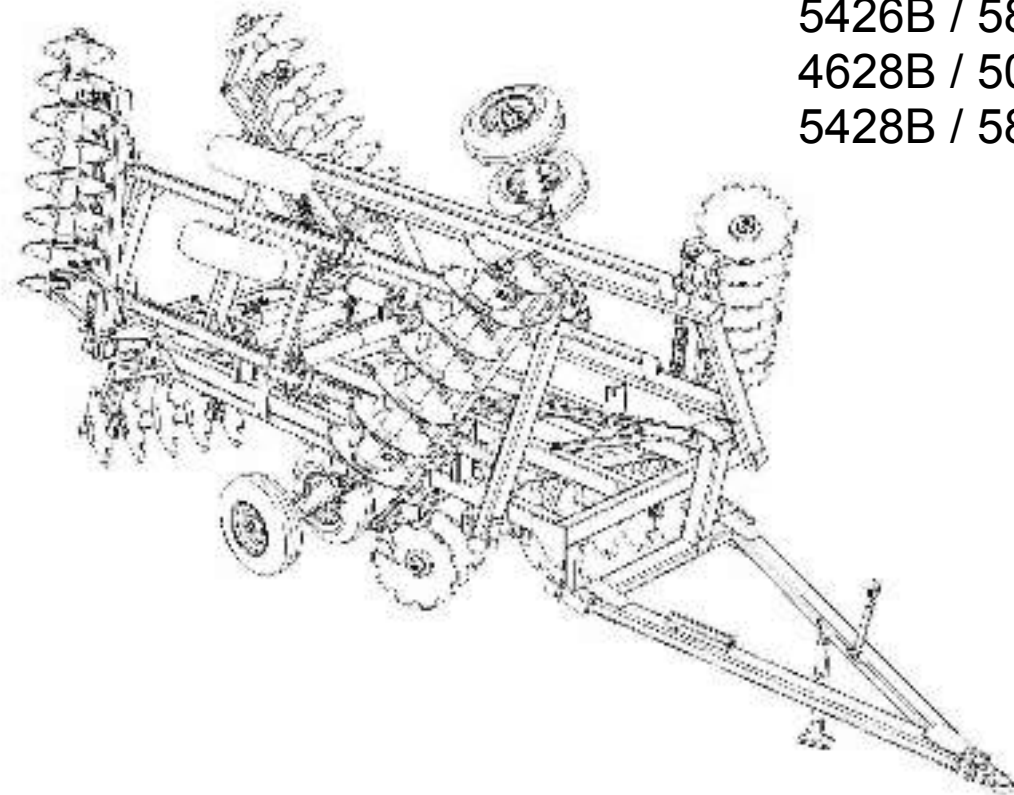


MODEL 225TSW Flexible Double Wing Disc

Owner's Manual

Models – 4626B / 5026B
5426B / 5826B
4628B / 5028B
5428B / 5828B



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Introduction

READ THIS MANUAL carefully to learn how to operate and service your machine correctly. Failure to do so could result in personal injury or equipment damage. This manual and safety signs on your machine may be ordered from your Kello-Bilt dealer.

THIS MANUAL SHOULD BE CONSIDERED a permanent part of your machine and should remain with the machine when you sell it.

MEASUREMENTS in this manual are given in customary U.S. units. Only use the correct replacement parts and fasteners.

RIGHT-HAND AND LEFT-HAND sides are determined by facing in the direction the implement will travel when going forward.

WRITE DOWN PRODUCT IDENTIFICATION NUMBERS. Accurately record all the numbers to help in tracing the machine should it be stolen. Your Kello-Bilt dealer also needs these numbers when you order parts. File the identification numbers in a secure place away from the machine.

The Kello-Bilt Warranty provides you the assurance that Kello-Bilt will back its products where defects appear within the warranty period. In some circumstances, Kello-Bilt also provides field improvements, often without charge to the customer, even if the product is out of warranty. Should the equipment be abused or modified to change its performance beyond the original factory specifications, or if the equipment is used for a purpose other than that which it was designed for, the warranty will become void and field improvements may be denied.

THE TIRE MANUFACTURERS warranty is separate and apart from the equipment warranty and may not apply outside the U.S. and Canada.

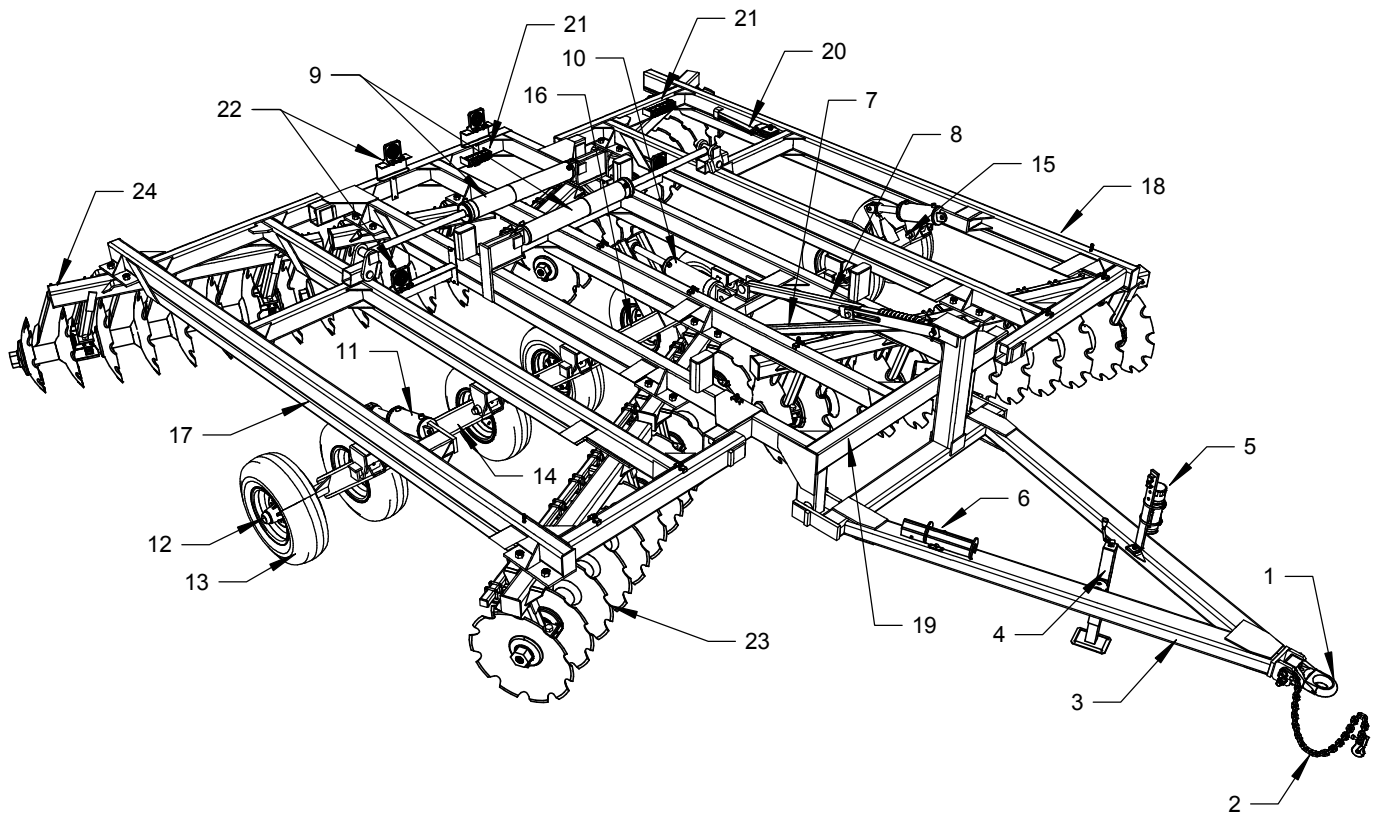
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PRODUCT GENERAL ARRANGEMENT AND IDENTIFICATION

MODELS 4626B / 4628B / 5026B / 5028B 5426B / 5428B / 5826B / 5828B



- | | |
|-------------------------------------|------------------------------|
| 1 Hitch Tongue | 13 Tire and Wheel Assembly |
| 2 Safety Chain | 14 Right Hand Wing Transport |
| 3 Hitch / Bridle Assembly | 15 Left Hand Wing Transport |
| 4 Hitch Jack | 16 Center Section Transport |
| 5 Hose Holder & Manual Cannister | 17 Right Hand Wing Frame |
| 6 Transport Stay (Storage Location) | 18 Left Hand Wing Frame |
| 7 Transport Control Arm | 19 Center Section Frame |
| 8 Leveling Control Arm | 20 Gang Wrenches |
| 9 Wing Fold Cylinders | 21 Depth Control Segments |
| 10 Center Frame Lift Cylinder | 22 Safety Lights |
| 11 Wing Frame Lift Cylinder | 23 Disc Gang Assembly |
| 12 Hub Assembly | 24 Gang Bar c/w Scraper Bar |

General Information

TO THE DEALER

Assembly and delivery of this product is the responsibility of the Kello-Bilt dealer. Read manual instructions and safety rules. Make sure all items on the Dealers Pre-Delivery and Delivery Checklists in the Operators Manual are completed before releasing the equipment to the owner.

TO THE OWNER

Read this manual before operating your Kello-Bilt equipment. The information presented will prepare you to do a better job. Keep this manual handy for ready reference. Require all operators read this manual carefully and become acquainted with all the adjustment and operating procedures before using the equipment. Replacement manuals can be obtained from your selling dealer.

The equipment you have purchased has been carefully engineered and manufactured to provide dependable and satisfactory use. Like all mechanical products, it requires cleaning and upkeep. Lubricate the unit as specified. Many of the features of this equipment necessary for it to perform its intended task are inherently dangerous, so please observe all safety information in this manual and safety decals on the equipment.

For service, your authorized Kello-Bilt dealer has trained mechanics, genuine original manufacturer service parts and the necessary tools and equipment to handle your needs.

Use only genuine original manufacturer service parts. Substitute parts will void the warranty and may not meet standards required for safe and satisfactory operation. Record the model number and serial number of your equipment in the spaces provided.

Date of Purchase _____

Model _____

Serial Number _____

Provide this information to your dealer to make a warranty claim or obtain correct repair parts.

Checklists

PREDELIVERY CHECKLIST: After the disc has been completely assembled and lubricated, inspect it before delivery to the customer to ensure proper operation. Check off each item of inspection in the list as it is found satisfactory.

- ☐ The disc has been assembled according to instructions and all nuts and bolts are present and tight.
- ☐ All grease fittings are installed and the disc has been lubricated.
- ☐ Tires are properly inflated and wheel lug nuts are present and properly torqued.
- ☐ Disc gangs rotate freely without dragging on scrapers.
- ☐ Check all pins to make sure retaining hardware is in place.
- ☐ Touch-up paint damage due to shipping and assembly.
- ☐ Connect disc to tractor drawbar, connect hydraulic hoses and check the hydraulic system for leaks and proper operation of the hydraulic cylinder.
- ☐ Safety chain is attached. SMV sign is installed and visible from the rear of disc.
- ☐ Light Kit is installed and operating correctly. All safety decals are present and legible.
- ☐ This disc has been checked and to the best of my knowledge, is ready for delivery to the customer.

Set-Up Date _____ **Signature of Assembly Person** _____

DELIVERY CHECKLIST: The following list is a reminder of important information that should be conveyed directly to the customer upon delivery of the disc. Check off each item as it is fully explained.

- ☐ Advise customer the life expectancy and performance of this, like any other machine, is dependent on regular lubrication and maintenance as described in this manual.
- ☐ Explain the importance of safe and proper operation of the machine. Point out decals warning the operator of the dangers of unsafe operation procedures and conditions.
- ☐ The customer has been told to keep all bolts tight.
- ☐ When the disk is transported on road or highway at night or during the day, accessory lights and devices should be used for adequate warning to operators of other vehicles. Replacement safety lights and safety devices are available from your Kello-Bilt dealer. In this regard, suggest customers check their local governmental regulations.
- ☐ Insure completion of the Delivery and Warranty Registration forms, listing the Serial Number of the machine.
- ☐ Explain the Warranty
- ☐ Show the customer how to hitch the machine and operate the controls relating to the machine.
- ☐ Explain the adjustments for proper operation of the disc.
- ☐ Advise use of the safety chain.
- ☐ Give the Operators Manual to the customer and explain all operating adjustments and lubrication fully.
- ☐ To the best of my knowledge, this machine has been delivered ready for use and the customer has been fully informed as to its proper care and operation.

Set-Up Date _____ **Signature of Delivery Person** _____

Checklists

AFTER-SALE CHECKLIST: It is suggested the following items be checked sometime during the first six months operation of the disk.

- ☐ Check the entire disc for loose or missing hardware.
- ☐ Check for broken or damaged parts. Make necessary repairs.
- ☐ Re-torque the hardware with special attention to the gang axle nuts and locks.
- ☐ Safety chain is properly installed and undamaged.
- ☐ If possible, run the disc to insure it is functioning properly.
- ☐ Check the bearing wear plates are present and not excessively worn.
- ☐ Visually check the oil-bath bearing for leaks. If parked unused for a long period in extreme weather conditions, there may be seepage due to expansion and contraction of the metal duo-cone seals. This condition will correct itself when the disk is operated. Lost oil should be replaced before operation.
- ☐ Review the entire Operators Manual with the customer and stress the importance of proper and regular lubrication and safety precautions.
- ☐ Advise the customer of optional attachments that are available.

Date Checked _____ **Signature** _____

EACH DAY OF OPERATION CHECKLIST

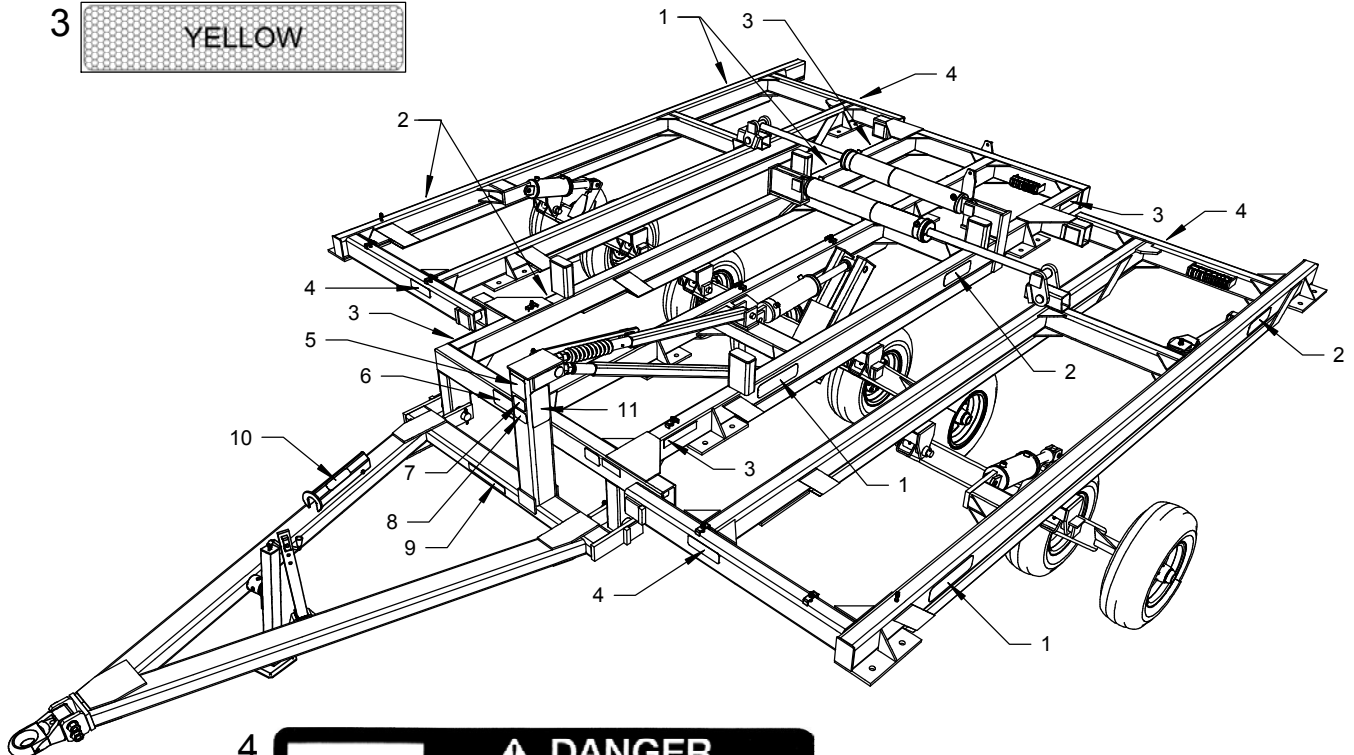
- ☐ Lubricate items required daily and those whose lubrication time is due.
- ☐ Look for loose or missing bolts and parts.
- ☐ Check hydraulic system for leaks and abraded hoses.
- ☐ Check tire pressures and wheel lug nuts.
- ☐ Check all pins have retaining hardware in place.
- ☐ Check all oil-bath bearing assemblies for leaks. Check bearing wear plates are present.
- ☐ Be sure all gang components are tight on the axles and axle nuts are tight and axle locks are present.

BEFORE EACH SEASON CHECKLIST

- ☐ Be sure recommended lubrication is performed.
- ☐ Inspect all oil-bath bearing assemblies are tight and dry and if wear plates need replacement.
- ☐ Check hydraulic system for proper operation and leakage.
- ☐ Check tire pressures and wheel lug nuts. Check for end play in wheel bearings and repack if necessary.
- ☐ Be sure proper operating adjustments have been made for your conditions.

1 **KELLO-BILT** 2 **225 TSW**

3 **YELLOW**



4 **⚠ DANGER**

To avoid injury or death stand clear of machine when wings are being folded or unfolded. Mechanical or hydraulic failure can allow wings to fall rapidly.

5 **⚠ CAUTION**

To Avoid Serious Injury:

- Read Operators Manual before operating, servicing or repairing equipment. Follow all safety rules and instructions. (Manuals are available from your selling dealer.)
- Never allow riders.
- Keep bystanders away from equipment during operation.
- Operate from tractor seat only.
- Keep all shields in place and in good condition.
- Lower equipment to ground, stop engine, remove key and set brake before dismounting tractor.
- Never allow children or untrained persons to operate equipment.

8 **⚠ WARNING**

Be sure cylinder and attaching hoses are fully charged with oil before operating system. Failure to do so will allow wings to fall rapidly when attempting to lower from transport position.

6 **⚠ WARNING**

Avoid serious injury from injection of pressurized hydraulic fluid.

Always release pressure before performing service or maintenance on any hydraulic components. Refer to tractor and implement Operators Manuals.

Do not use hand to search for leaks. Use cardboard or similar material.

7 **⚠ DANGER**

TO AVOID INJURY OR DEATH, DO NOT ADJUST WHILE MACHINE IS IN MOTION

10 **⚠ WARNING**

Avoid serious injury from crushing or pinning. Install cylinder lockups before transporting, servicing, or storing machine.

9 **⚠ WARNING**

Do not exceed this Implement's maximum transport speed of 32km/h (20mph).

Exceeding this speed may result in loss of control during transport or braking and serious injury or death.

Transport only with a properly ballasted tractor and a properly attached safety tow chain. Do not transport with a motor vehicle. Reduce speed and use additional caution when on inclines, towing under adverse surface conditions, and turning.

Safety First Guidelines

When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.



Indicates death or serious injury will result if proper precautions are not taken.



Indicates death, serious injury or property damage can result if proper precautions are not taken.



Indicates some injury or property damage may result if proper precautions are not taken.



Carefully read all safety messages in this manual and on your machine safety signs. Keep safety signs in good condition. Replace missing or damaged safety signs. Be sure new equipment components and repair parts include the current safety signs. Replacement safety signs are available from your Kello-Bilt dealer.

Learn how to operate the machine and how to use the controls properly. Do not let anyone operate the machine without instruction. Keep your machine in proper working condition. Unauthorized modifications to the machine may impair the function and/or safety and affect machine life.

If you do not understand any part of this manual and need assistance, contact your Kello-Bilt dealer.

Prepare for Emergencies: Keep a first aid kit and a fire extinguisher handy. Keep emergency numbers for doctors, ambulance service, hospital and fire department nearby.

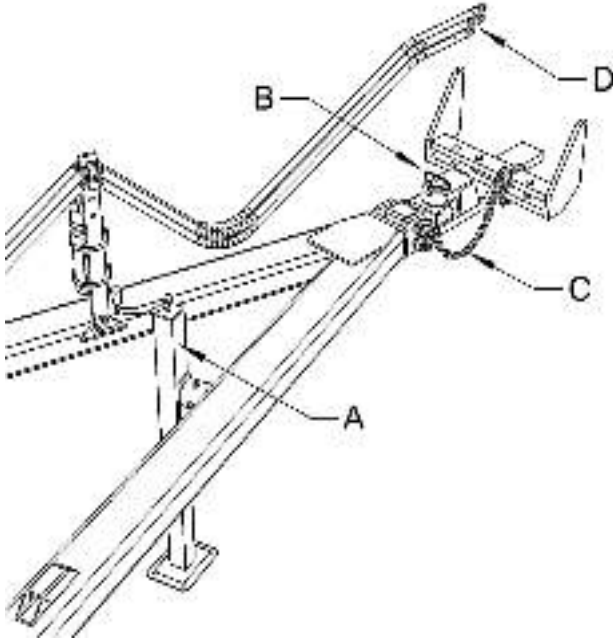
Wear Protective Clothing: Wear close fitting clothing and safety equipment appropriate to the job. Operating equipment safely requires the full attention of the operator. Do not wear headphones or use a cell phone while operating the machine.

Protect Against Noise: Prolonged exposure to loud noise can cause hearing impairment or loss. Wear suitable hearing protection to prevent damage to your hearing.

Store Equipment Safely: Securely store equipment by either lowering to ground or chocking wheels to prevent movement. Do not allow children or others to play on or around equipment.

Dispose of Waste Properly: Improperly disposing of waste can threaten the environment and the ecology. Potentially harmful waste used in this equipment includes gear oil in the oil-bath bearings and fluid in the hydraulic system. Use leak proof containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them. Do not pour waste onto the ground, down a drain or into any water source. Obtain information about the proper way to recycle or dispose of waste from your local environmental or recycling center, or from your Kello-Bilt dealer.

Attaching the Disc to the Tractor



The disc is equipped with a fixed tongue attached to the disc hitch with two 1" grade 8 bolts. The tongue is designed to be attached to a clevis type tractor drawbar.

Though not essential, for best results, the tractor used to pull this unit should be equipped with a swinging drawbar.

The following procedure is recommended to attach the tractor to the disc. This procedure is best carried out with the disc in the raised position and the transport lock installed over the hydraulic cylinder. Use the hitch jack (A) to raise or lower the tongue to the level where it will fit into the tractor drawbar clevis. Back the tractor to the drawbar tongue and install the drawbar pin (B) and its retaining hardware. This procedure may take more than one attempt – *safety takes time*.

Install the safety chain (C).



CAUTION:

Do not allow others to stand between the tractor and disc when moving the tractor.
Do not allow others to position themselves to install the drawbar pin while operating the tractor.

Prevent serious injury or death to you or others caused by unexpected movement of the machine. Engage the parking brake and/or place transmission in PARK, shut off engine and remove key before working around hitch.

Transporting the Disc

Clean the quick disconnects (D) and tractor couplers before connecting. Shut off the tractor and move the hydraulic levers back and forth to relieve pressure in open-center hydraulic systems. Connect the hydraulic hoses to the tractor couplers. For ease of use, attach hoses in the corresponding couplers which lower the disc when the hydraulic lever is moved forward and raises it when the lever is moved backwards.



CAUTION:

Escaping fluid under pressure can penetrate skin causing serious injury. Avoid this hazard by relieving pressure before disconnecting hydraulic lines. Tighten all connections before applying pressure. Search for leaks with a piece of cardboard. Protect your hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result.

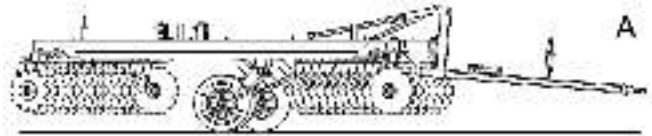
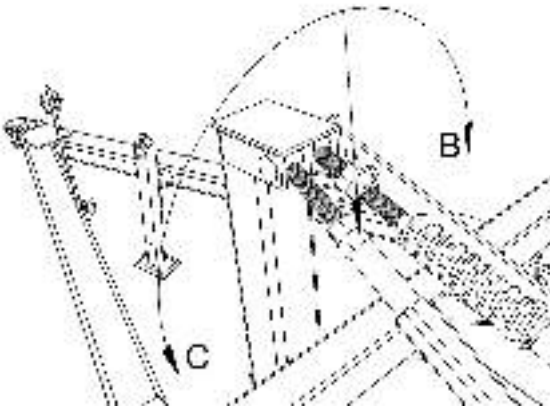
Turn the jack handle to take weight off hitch jack. Unpin jack, remove pin, swing jack up into transport (horizontal) position and re-pin.

If the tractor is equipped with a swinging drawbar, make sure the drawbar is locked in the center position.

Connect warning lights to the tractor outlet and test they are operating properly. Make sure the SMV sign is installed and visible from the rear of the disc.

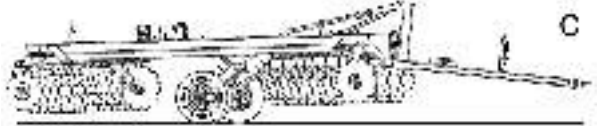
Check tire pressure and wheel bolts – adjust and tighten if necessary.

Adjusting the Transport Levelling Control Arm



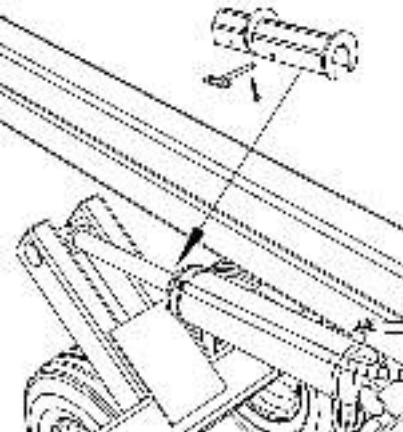
With the disc attached to the tractor, the hydraulics connected and with the transport stay removed from the hydraulic cylinder; the disc can be adjusted to transport level as in illustration A. The adjustment is carried out by turning the nuts indicated in the illustration. When the disc is raised out of the ground in the transport position, there is pressure against these nuts. Therefore, to make adjustment easier, lower the disc to the ground to take pressure off the nut. The nut can then be turned easily by hand or

wrench. To lower the front of the disc as in illustration B, turn the nuts in the direction indicated as B. To raise the front of the disc as in illustration C, turn the nuts in the direction indicated as C. It may be necessary to raise and lower the disc a number of times to attain the desired result. Once the disc is level, lock the nuts together on the eyebolt shaft. This adjustment remains unchanged as long as there is no change in the tractor hitch height.



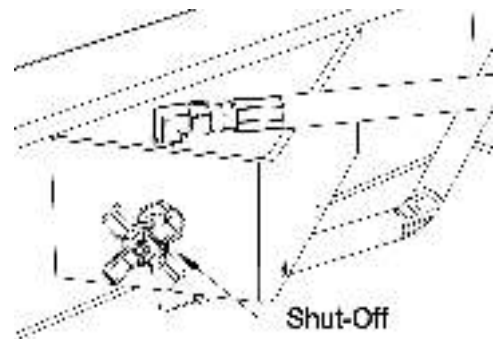
WARNING: To avoid serious injury to self or others, do not allow anybody on or near the disc when it is being raised or lowered. In particular, if someone other than the tractor operator is making adjustments to the disc, the tractor should be switched off while adjustments are being made and only restarted when that person is well clear of the disc.

Transporting the Disc



Raise the disc to its maximum height by completely extending the hydraulic cylinder. Install the transport stay over the hydraulic cylinder rod with the plated end against the head gland of the cylinder. Install the retaining pin. On tractors with open centered hydraulics, switch the tractor off and relieve the hydraulic pressure by moving the hydraulic spool lever back and forth. With closed center systems, carefully use the hydraulics to take the pressure off the hydraulics and allow the weight of the disc to be taken up by the transport stay.

To prevent the wing sections from being accidentally unfolded during transport, turn the shut-off handle fully clockwise after folding the wings.



Transport Safety

- Never allow riders on the tractor or disc. Serious injury or death can result from falling in the path of the disk while in operation or transport.
- Observe laws and regulations while transporting disc. Never transport disc at speeds greater than 20 mph (32 km/h). Reduce speed and exercise caution on turns, bridges, rough roads, steep grades and other adverse conditions.
- Install all locking devices before transporting disc. Without these devices installed, the disc could fall during transport and cause injury or death to the operator or bystanders and/or damage to the disk, tractor and property.
- Always used safety chains to secure the disc to the tractor during transport. Provide only enough slack in chain to permit turning. A safety chain will help control drawn equipment should it accidentally separate from the drawbar.
- Ensure the load does not exceed the recommended specifications of the tractor. The tractor must be heavy and powerful enough with adequate braking power for the towed load.
- Keep the SMV emblem and side and rear reflectors clean and visible.
- Use headlights, flashing warning lights and turn signals day and night. Follow local regulations for equipment lighting and marking. Keep lighting and marking visible and in good working order. Replace or repair lighting or marking that has been damaged or lost.
- Use the proper size and grade of pin to attach the disc to the tractor.
- If the tractor is equipped with a swinging drawbar, be sure to pin it in the center position before transporting the disc.
- Check wheel lug nuts for tightness and ensure tires are properly inflated and free of damaging cuts and abrasions. The failure of either of these components can cause the disc to swing uncontrollably and make it difficult to control the tractor.
- Remove debris and loose soil from the disc before traveling on public roads. Falling debris and soil can be a hazard to following and approaching traffic.
- Do not tow another implement behind the disc unless proper modifications have been made and it is permitted by local ordinances.

Operating Safety

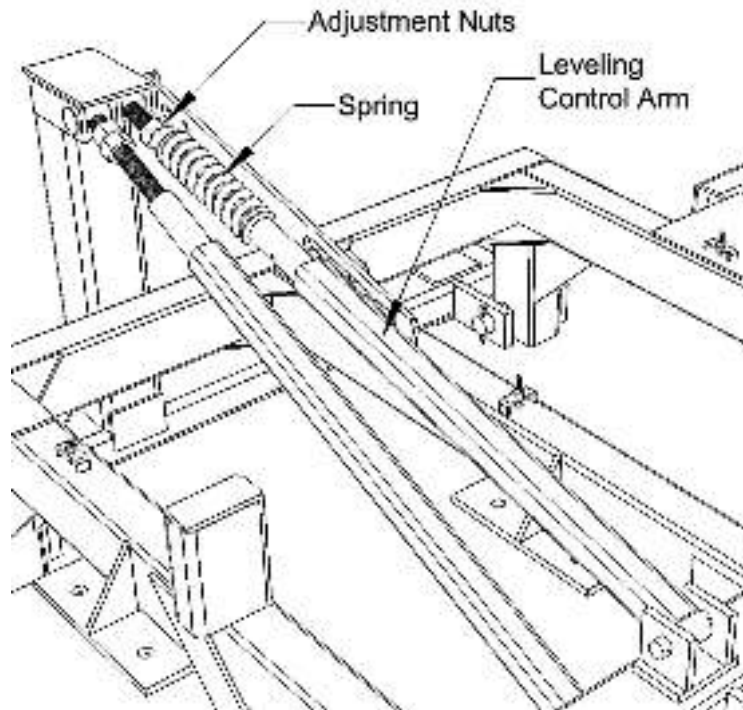
- Become familiar with the disc and its operation before using the unit. Read this manual carefully and contact your dealer if you have any questions.
- Never allow riders on the tractor or disc. Serious injury or death could result from falling in the path of the disc while in operation or transport.
- Be sure bystanders are clear of the disc before raising or lowering the disk. Accidental movement of the controls or hydraulic failure could cause the disk to suddenly fall.
- Be sure bystanders are clear of the disc before operating the disc. Before entering the tractor, walk around the disc making sure no one is on, under or in front of the disc. Moving the disc while someone is between or in front of the gang assemblies could result in serious injuries or death.
- Never work under a raised disc. Always lower the disc to the ground before inspecting or servicing. Never rely on the hydraulic system to hold up the disc.
- Use extreme caution when working around disc blades. The blades are sharp and could cut hands, legs, etc. Wear gloves to handle disc blades or gang assemblies.
- Do not operate close to ditches, deep bodies of water or on excessively steep slopes.
- Before dismounting from the tractor to service or make adjustments, always
 1. Lower the disc to the ground.
 2. Shut the tractor off.
 3. Engage the tractor's parking brake or place transmission in park.
 4. Relieve the hydraulics by moving the control back and forth.
 5. Remove the key.
- Unanticipated movement of the disc while working around the disk gangs could result in serious personal injury or death.

Operating the Disc

GENERAL OPERATING GUIDELINES

- Use the recommended size tractor.
- Always raise the disc out of the ground before turning. If pulling a harrow, roller or other toolbar behind the disc, raise the disc just clear of the ground before turning.
- In the field do not back-up with the disc in the fully raised position. Raise the disc just clear of the ground to prevent the disc from overbalancing to the rear which may damage the control arms.
- Speed, depth and soil type and condition all determine how level the ground left behind the disc. To minimize ridging or gouging, limit the discing speed to 4-6 mph.
- On tractors equipped with a swinging drawbar, allow the drawbar some movement when working in level or gently rolling fields. In severely rocky conditions, heavy clay or tree stumps allow more swing in the drawbar. In all other conditions, lock the drawbar in the center position.
- Pulling a drag or heavy harrow behind the disc can reduce side draft and aid in leveling the soil.

ADJUST THE LEVELING CONTROL ARM



The leveling control arm is used to transfer pressure to the rear of the disc in order to increase penetration of the rear disc blades. Pressure is increased by tightening the adjustment nut against the spring. This adjustment is easiest to make when the disc is in the raised transport position and there is no pressure on the nut. Once the desired setting is made, lock the first nut with the second nut on the eyebolt. When the disc is lowered to the operating position, take care the spring is never fully compressed. Increasing pressure against the spring will put more down pressure on the rear blades. Carrying the disc slightly with the wheels while operating will allow the disc to pivot on the wheels and result in more even blade penetration front to rear. If the disc is operated with the wheels fully raised, little or no pressure should be placed on the spring. If discing through a sharp depression or ditch, raise the disc slightly to prevent excessive pressure on the spring and levelling arm.



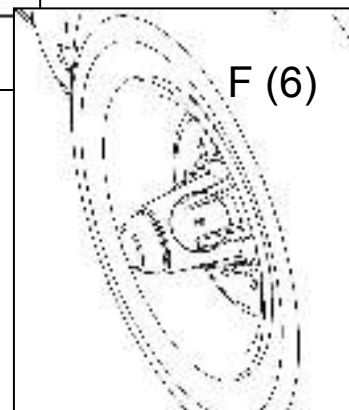
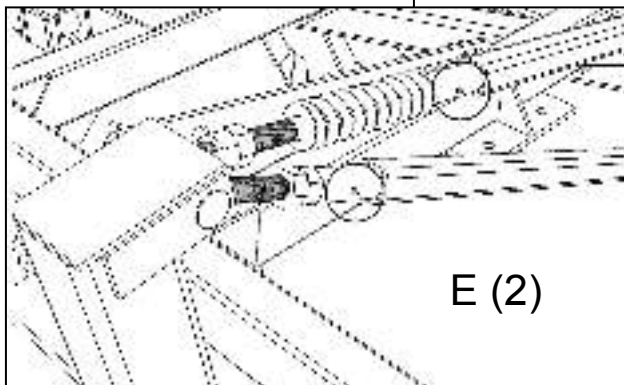
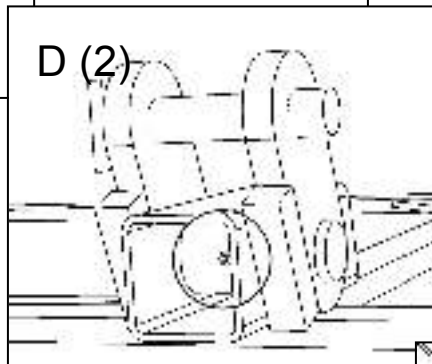
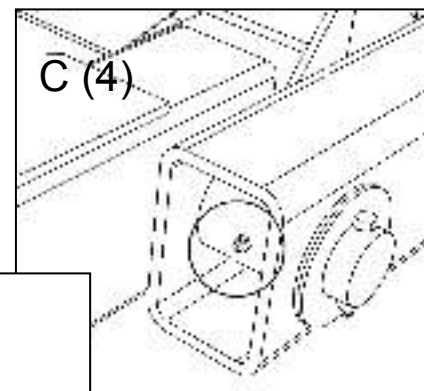
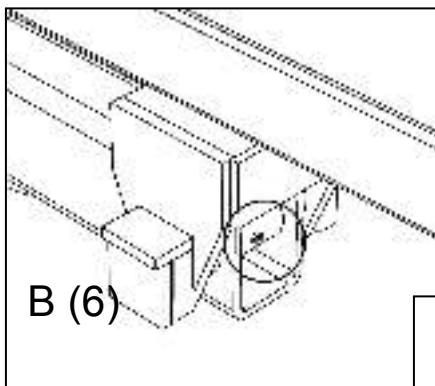
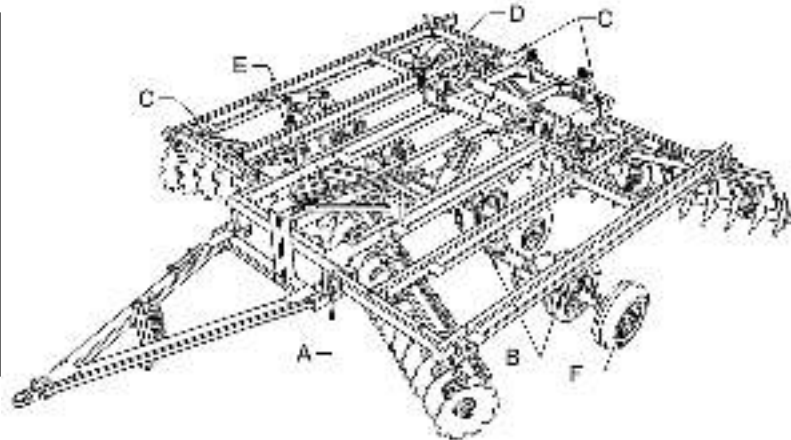
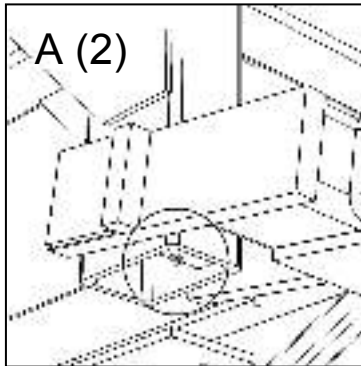
Service and Maintenance Safety



- Before servicing the disc, always:
 1. Lower the disc to the ground.
 2. Shut the tractor engine off.
 3. Engage the tractors parking brake and/or place transmission in park.
 4. Relieve the hydraulics by moving the control lever back and forth.
 5. Remove the ignition key.
- Never work under a raised disc. The disc could fall suddenly causing serious personal injury. Never rely on the hydraulic system to hold the disc up.
- Periodically visually inspect the entire disc. Hydraulic fluid leaks and broken, missing or faulty parts can create a hazard. Make necessary repairs.
- Use caution when inflating tires. Use a clip-on air chuck, extension hose with gauge, and stand to one side away from the tire when inflating to avoid the possibility of personal injury due to blow-offs, etc. Maintain proper air pressure in the tires. Never exceed the manufacturer's maximum pressure displayed on the sidewall of the tire.
- Before disconnecting any hydraulic line relieve the pressure. Escaping hydraulic oil under pressure can have sufficient force to penetrate the skin causing serious personal injury. If injured by escaping hydraulic fluid, obtain medical treatment immediately.
- Handle the gang assemblies with care. The disc blades are sharp and can cut or slice skin. Use chock blocks to prevent the gang assemblies from rolling during servicing. Wear gloves when handling the disc blades or gang assemblies.
- After working on the hydraulic cylinder or any other components of the hydraulic system, carefully cycle the hydraulic cylinder several times to purge air from the system and check all components for leaks. Always be sure the hydraulic lines are free of air and do not leak. ORB fittings may not leak even though they are only finger tight – tighten with a wrench. Check hydraulic hoses for cuts or abrasions and replace if necessary.
- Securely support any machine elements that must be raised for service work. Use suitable lifting devices and support stands where required. If using chains or straps make sure they are of sufficient strength for the load and are in good repair.
- To avoid injury wear gloves, steel-toe boots, safety glasses, hearing protection, safety helmet and other safety equipment where warranted.
- Understand the service procedure before doing the required work. Keep the work area clean and dry.

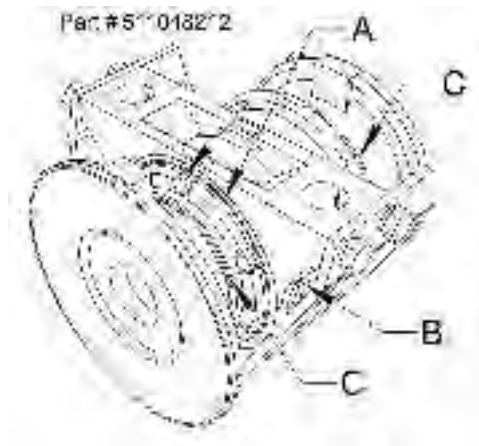
Lubricate the Disc

- The following illustrations highlight those areas of the disc subject to stress and wear. Unless indicated otherwise, these fittings should be greased daily or after every 10 hours of operation.
- Use a pressure lubrication gun and apply a sufficient amount of No. 2 multi-purpose lithium grease or equivalent to flush out the old grease. Wipe the grease fitting clean before greasing.
- Grease all fittings before first use of the season and before storage at the end of the season.
- Grease wheel bearings (F) sparingly – 6 'shots' every 100 hrs.

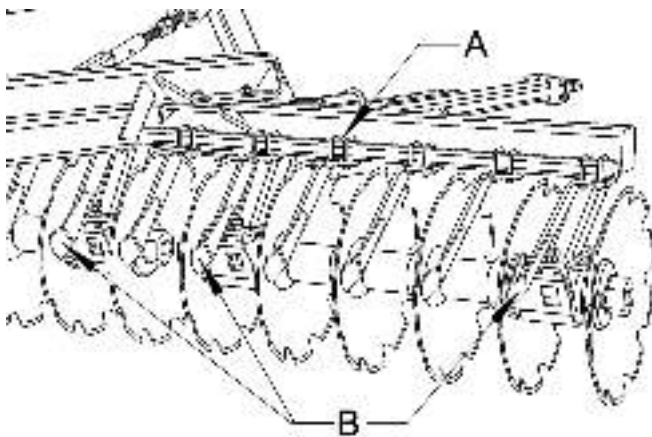


Check the Oil-Bath Bearings

Visually check the oil-bath bearings daily. Oil-bath bearing assemblies can leak oil from three locations and attention should be paid to these areas. **A** - Oil can seep from between the bearing housing and the end cap or from around the bolts that hold the end cap to the housing. This condition is caused by loose bolts or damaged gaskets. Gaskets are placed between the end cap and the housing to preload the taper bearings in the housing. The solution is to tighten the bolts (30 ft/lbs) or replace the gaskets. **B** - Oil can seep past the check plugs. Plugs may use a pipe thread. Remove, clean the threads, apply "pipe dope" or Teflon tape and reinstall. **C** - Oil may seep by the metallic duo-cone seals. This may be caused by worn seals, loose gang axles or extreme temperature fluctuations. Worn seals should be replaced immediately to prevent catastrophic bearing failure. Such a failure will ruin all the other components of the bearing. Loose gang axles can allow the bearing flanges to move outwards and thereby allow the seals to separate. Be sure to keep gang axles tight. Because the seals are made of metal, they can expand and contract with extreme temperature fluctuations. When they contract the sealing surfaces separate and small amounts of oil can escape. This will normally occur when the disc is in storage. Putting the disc to use will normally allow the seals to re-seat themselves. Check the oil and add 90W gear oil if necessary.



Adjusting the Scrapers



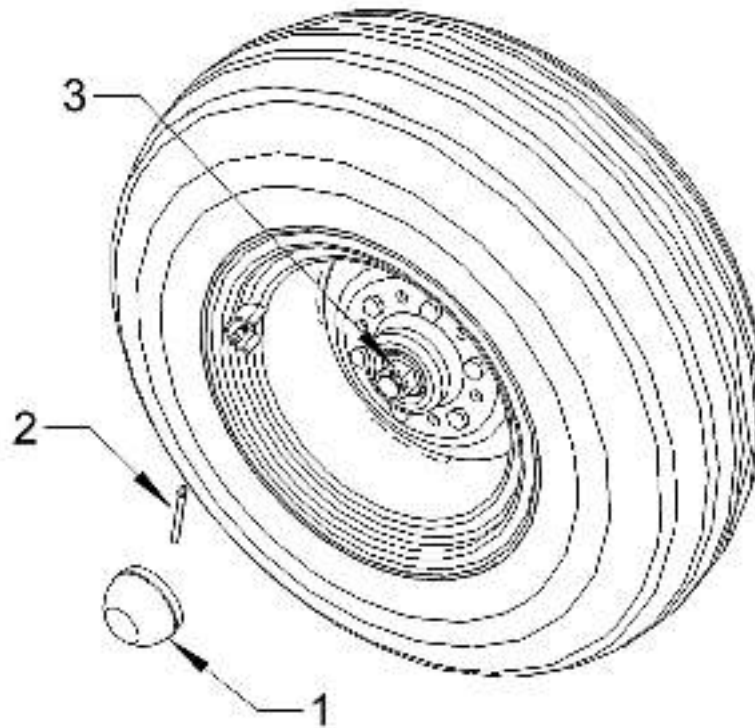
Adjust the scrapers as close to the disc blades as possible without touching the blades. To move a scraper, first loosen the u-bolts (A) holding it to the scraper bar. Use a hammer to alternatively tap the top side of the u-bolts and the scraper itself in the required direction. Once in position tighten the u-bolts equally. Turn the blades occasionally while tightening the u-bolts to ensure the scraper is not contacting the disc blade.

In some conditions (e.g. heavy trash or virgin ground) plugging can occur at the bearings. Removing the scrapers (B) at these locations can alleviate the problem.

Repack and Pre-Load Wheel Hub Bearings

The wheel bearing pre-load should be set periodically or more often if transported frequently. Raise the tire so it can rotate and:

1. Remove the dust cap from hub.
2. Remove cotter pin from nut and spindle.
3. While turning the tire, tighten the castellated nut until there is a slight but noticeable drag on the bearing. Do not back the nut off. Place the cotter pin in the nearest hole to secure the nut. Replace the dust cap and gasket.



Repack the wheel hub bearings yearly by:

1. Remove the tire from the hub.
2. Remove the dust cap and gasket.
3. Remove the cotter pin and remove the castellated nut from the end of the spindle.
4. Slide the hub off the spindle taking care not to damage the seal..
5. Clean bearing cones, dust cap and nut with kerosene or other appropriate solvent.
6. Clean the inside of the hub and inspect the bearing cups and the seal. If they show excessive wear or are damaged, replace both the cups and cones and seal. Though it is not always necessary, it is advisable to replace the seal whenever repacking the hubs.
7. Pack the bearing cones and inside cavity of the hub with No. 2 multi-purpose lithium grease or equivalent. Make sure no foreign material contaminates the lubricant.
8. Place the rear bearing cone into the back of the hub and press the seal into the hub. Place a light film of grease on the seal surface and carefully slide the hub onto the spindle taking care not to damage the seal.
9. Place the outside bearing cone over the spindle and into the hub.
10. Install the castellated nut and follow the procedure for setting the pre-load.
11. Reinstall the dust cap and tire.

Check the wheel lug nuts and wheel bearing pre-load after the next week of operation.

Fluid and Fastener Specifications

- **DISK GANG ASSEMBLY AXLES:** The disc gang assembly axles are 2-1/8" in diameter and are threaded at either end. A heavy cast nut is installed at either end and tightened to complete the rigid gang assembly. To insure proper functioning and maximum durability, the axle nuts should be checked and tightened daily during the first (7) seven days of operation when the disc is new or after replacing any of the gang assembly components. When installing the nut, apply an anti-seize compound to the threads. Over tightening the gang axles can damage components of the gang assembly.

Recommended Torque (Ø2-1/8") – 2000-2200 ft/lbs

- **FASTENERS:** Tighten all fasteners after the first day of operation and seasonally thereafter to the following settings.

Bolt Diameter	Torque (ft/lbs)	
	Grade 5	Grade 8
3/8"	23	33
1/2"	57	80
5/8"	112	159
3/4"	200	282
7/8"	322	454
1"	483	682
1-1/4"	840	1363
1-1/2"	1462	2371

The torque values in table are for plated unlubricated bolts and nuts.

Grade 5



Grade 8



- **OIL-BATH BEARING OIL:** The oil-bath bearing contains back-to-back tapered roller bearings operating in gear oil. The bearing has a check plug on the side of the housing. Oil is filled to the bottom of the check plug hole. Fill oil until it begins to run out the hole.

Recommended Gear Oil – SAE 90W (API GL-4)

A heavier weight of gear oil may be used in hot climates where there may be constant temperatures in excess of 90°F.

- **TIRE AND WHEEL SERVICE**

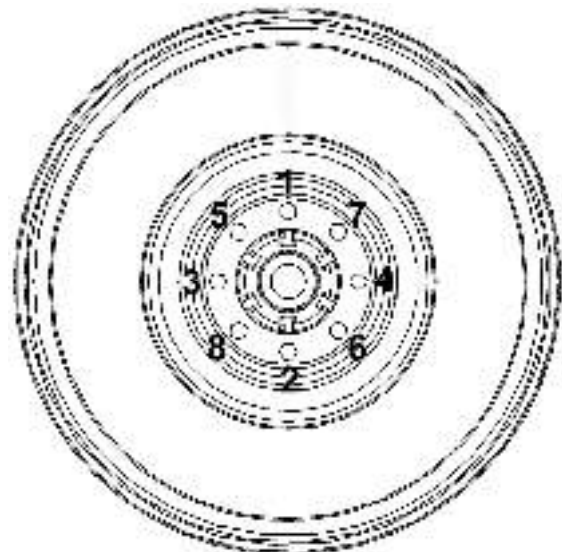
When checking wheel nut for tightness or remounting the wheel, tighten the wheel bolts in the sequence illustrated.

Torque wheel nuts to 100-125 ft/lbs.

Check the tires regularly for cuts or other damage.

Check and adjust tire pressure when tire is cold.

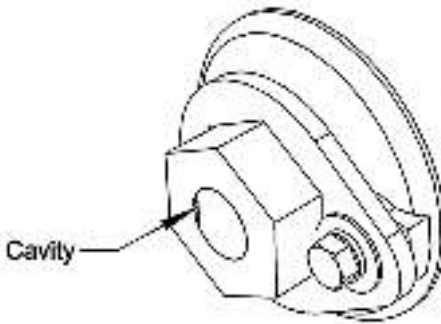
Maintain tire pressure at 60 psi.



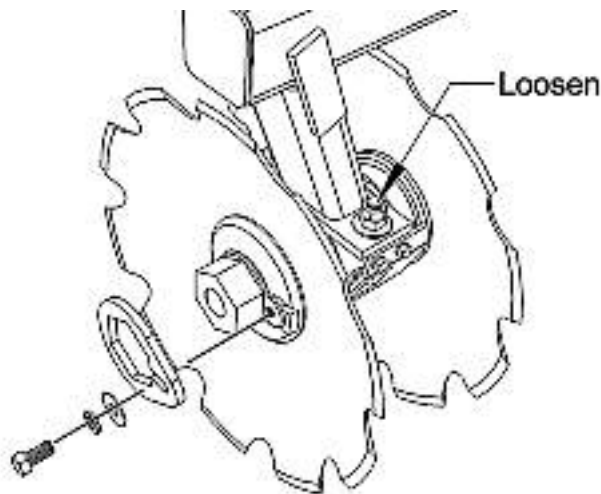
Keep Gang Assemblies Tight

- To ensure proper function and maximum durability, the axle nuts should be checked and tightened daily during the first (7) days of operation when the disc is new or after replacing any of the gang components.
- Loose axles may bend or break or cause damage to other components of the gang assembly. Maintaining tight gangs is necessary to ensure maximum bearing life.
- A loose gang assembly is evident when some disk blades stop turning when discing or turn at a different speed than other disks on the same assembly.
- To tighten the axle without removing the gang assembly from the disc:

To minimize the possibility of thread damage, clean out the cavity between the inside of the nut and the flat milled surface at the end of the axle. After using compressed air or a pressure washer to remove as much material as possible, pour or spray a light oil or penetrating fluid into the cavity.



Unbolt and remove the nut locks from the end washers on both ends of the axle.
Loosen but do not remove the bolts holding the bearings to the bearing standards.
Place one wrench on an axle nut to prevent the axle from turning.
Use the other wrench and an extension or a sledge hammer to tighten the axle nut on the opposite end of the axle. Tighten the nut on 1-5/8" axle to 800-1000 ft/lbs and on a 2-1/8" axle to 1000-2000 ft/lbs.
Retighten the bearing bolts.



If the gang is excessively loose it may be necessary to completely disassemble the entire assembly and clean the mating surfaces between the spools, bearings, end washers and disc blades.

- If it is necessary to remove and disassemble the gang assembly, use suitable lifting devices and supports to prevent injury.

With the disc lowered to the ground, first remove the scrapers and then unbolt the bearings from the bearing standards. There are four bolts holding each gang assembly to the gang bar. Once the bolts are removed, raise the disc high enough to either roll or pull the assembly from under the disc. Block the gang to prevent it from rolling. Remove the nut locks from both ends of the assembly. Use one wrench to keep the gang from turning while using the other wrench to tighten the nut at the opposite end of the assembly.

It may not be possible to properly tighten the gang if dirt, grit or debris has built-up between the components. In this case remove a nut from one end of the axle, slide off the end washers, bearings, spools and disc blades. Thoroughly clean the mating surfaces between the components and reassemble on the disc gang (see assembly section). Clean the threads on the axle and in the axle nut. Apply an anti-seize compound to the axle threads and reinstall the nut. Tighten the nut and reinstall the nut locks. Place the assembly under the disc and bolt to the gang bar bearing standards. Occasionally turn the gang while tightening the bolts to check the gang turns freely. Retighten the bearing bolts after the first 10-12 hours of operation.



Assembly Safety

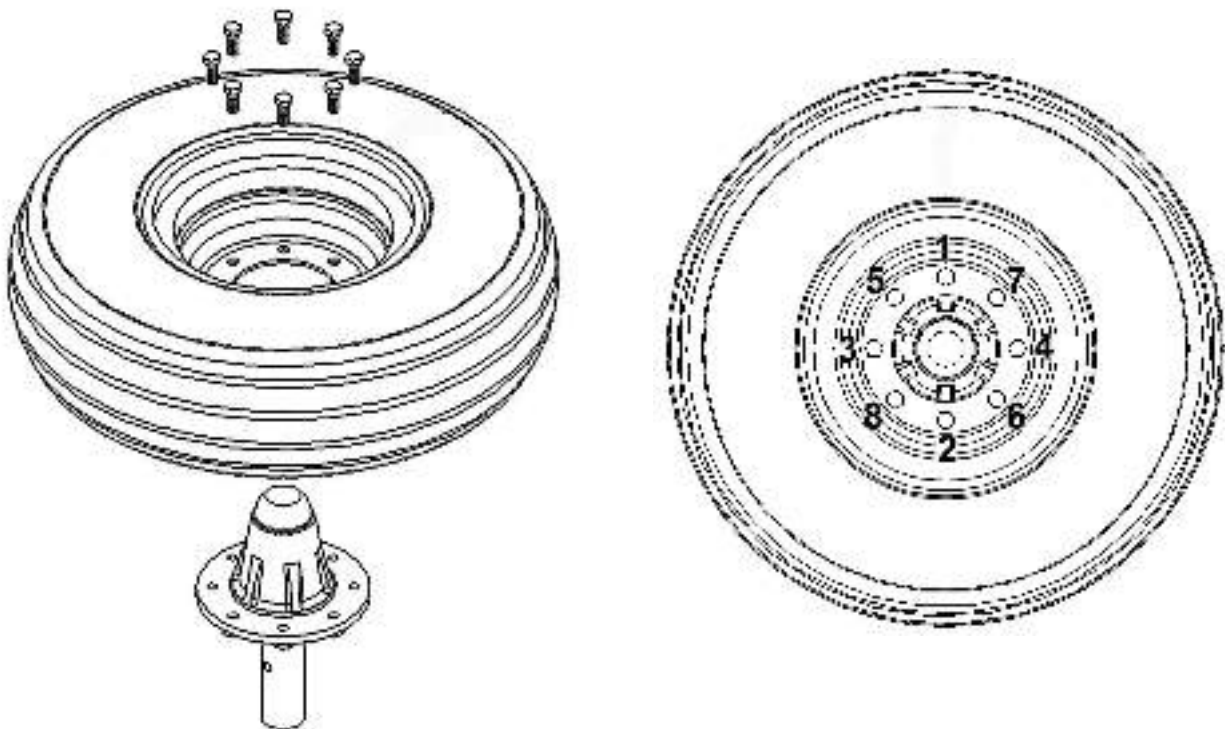


- Wear proper attire when assembling disc. Always wear relatively tight and belted clothing to avoid entanglement in equipment. Wear sturdy, grip work shoes and protective equipment for eyes, hands, hearing and head.
- Handle the disc gang components with care during assembly. The disc blades are sharp and can cut hands, feet, etc.
- Disc blade assemblies and disc weldments and components are heavy and awkward. Two-person assembly is recommended. When working with others, try to maintain visual contact and communicate actions and procedures which may present a danger to them.
- Read assembly instructions thoroughly before beginning.
- Use the proper tools and equipment for assembly. Make sure you understand the safe procedures for the motorized equipment and lifting devices you will be using. Make sure tools and equipment are in good repair.
- Use proper supports for the job and chock tires or any other components that could roll inadvertently.
- Purge air from hydraulic systems before operation. After connecting the hydraulic lines, carefully cycle the hydraulic cylinder several times to purge air from the system. Visually check all connections for leaks.
- Never use your hands to check for hydraulic leaks.

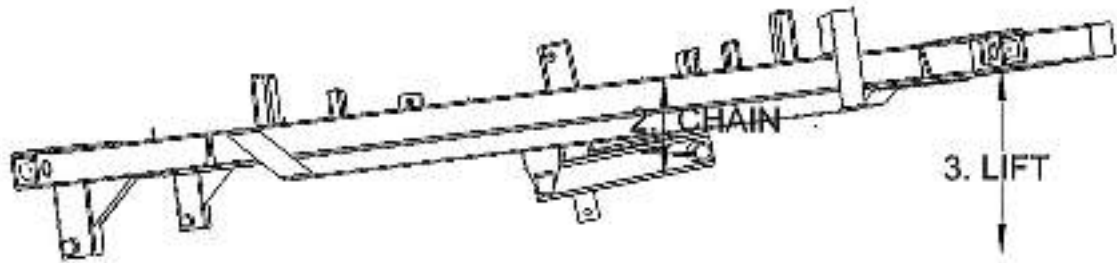
Assemble the Disc

- The disc is normally shipped with the bridle and transport assemblies attached to the frame. The gang assemblies are bolted to the gang bars and the scrapers are bolted to the scraper bars. The hitch, side arm, levelling control assemblies, transports control assemblies, jack and hose holder are bundled together. Tires are shipped loose and the remaining components (hydraulics, lighting, hubs, etc) are crated.
- The parts diagrams in this manual may facilitate assembly of the disc.
- These instructions require a forklift, boomlift or similar type of equipment which is capable of lifting the disc weldments. A minimum 8000 lb outdoor application forklift with fork extensions is a good choice. A tractor to move the disk and charge and operate the hydraulic cylinder will also be required.
- The following tools will also be required:
 1. A selection of chains and straps.
 2. Box end wrench set to 1-1/4" plus 1-5/16", 1-1/2" and 1-7/8".
 3. Socket and ratchet sets to 1-1/4" plus 1-5/16", 1-1/2" and 1-7/8".
 4. Hammers and sledge hammer.
 5. Pinch bar.
 6. 12" adjustable wrench.
 7. Pliers and vise grips.
 8. 1/2" and 3/4" drive air wrench and sockets.

1. Stand the hubs on end (remove from transport assembly if installed for shipment) and place wheels on top and install and tighten wheel bolts.

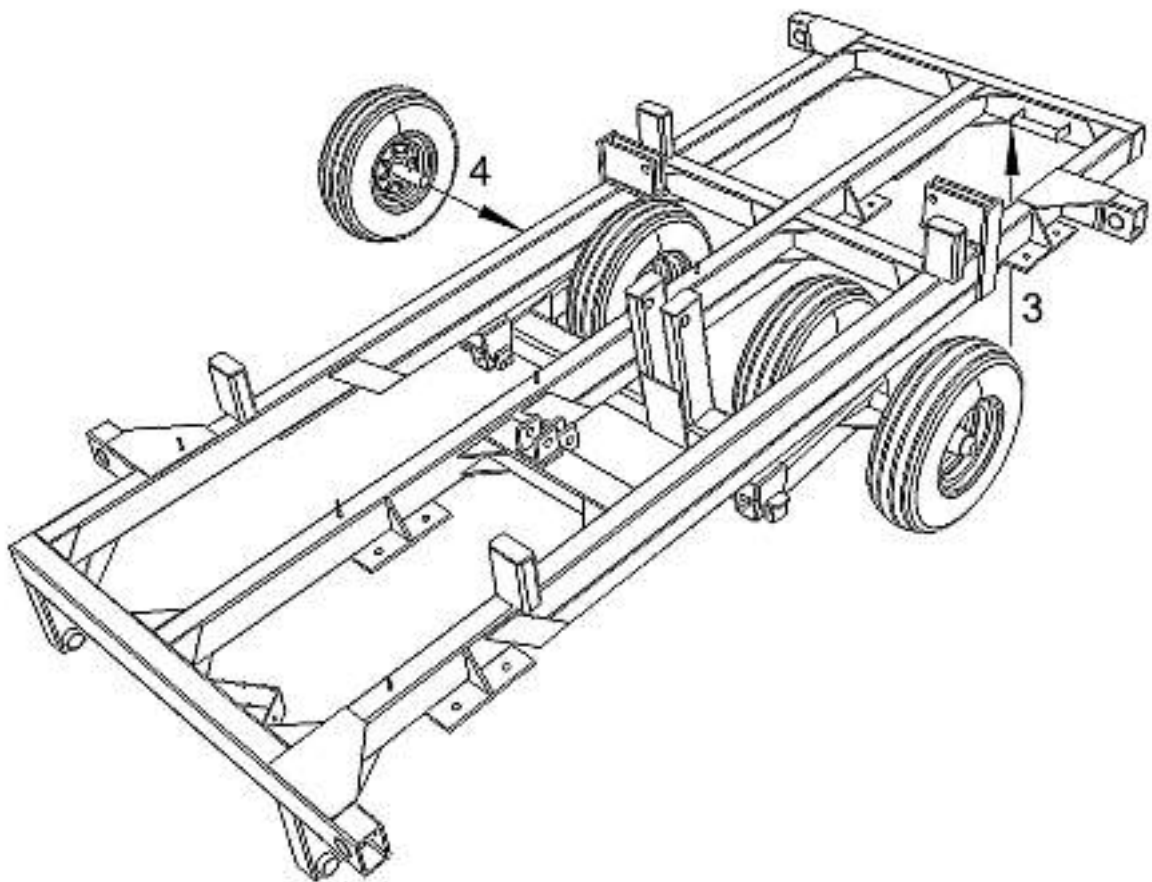


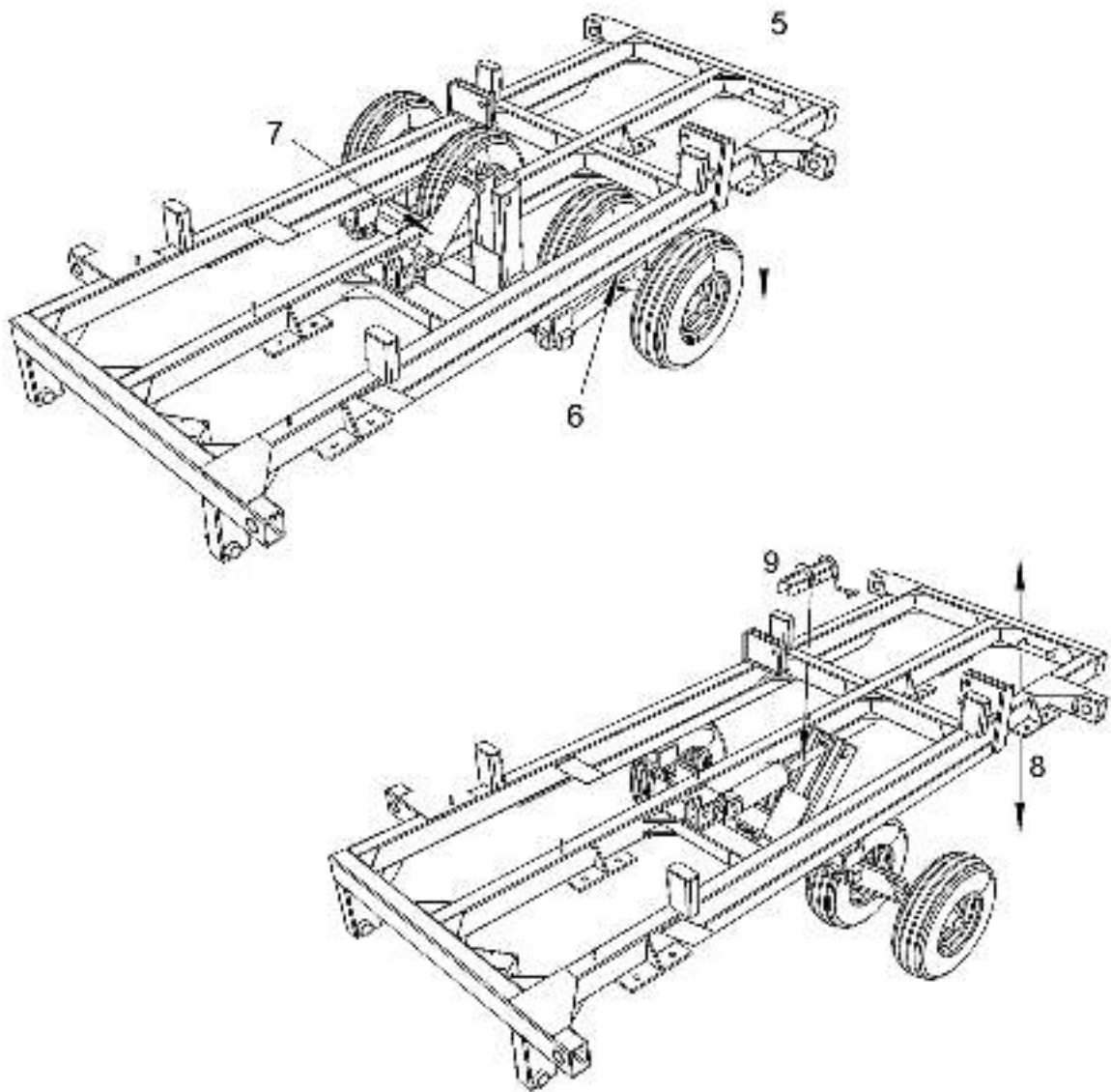
2. Use a chain or strap around the frame and the leg of the transport to keep the transport from dropping when the frame is lifted (see 3). If using a chain, place rubber or matting under the chain to prevent damage to the paint.



3. Use a forklift or other lifting device to lift the back of the disc frame high enough to slip the spindles into the axle pipes.

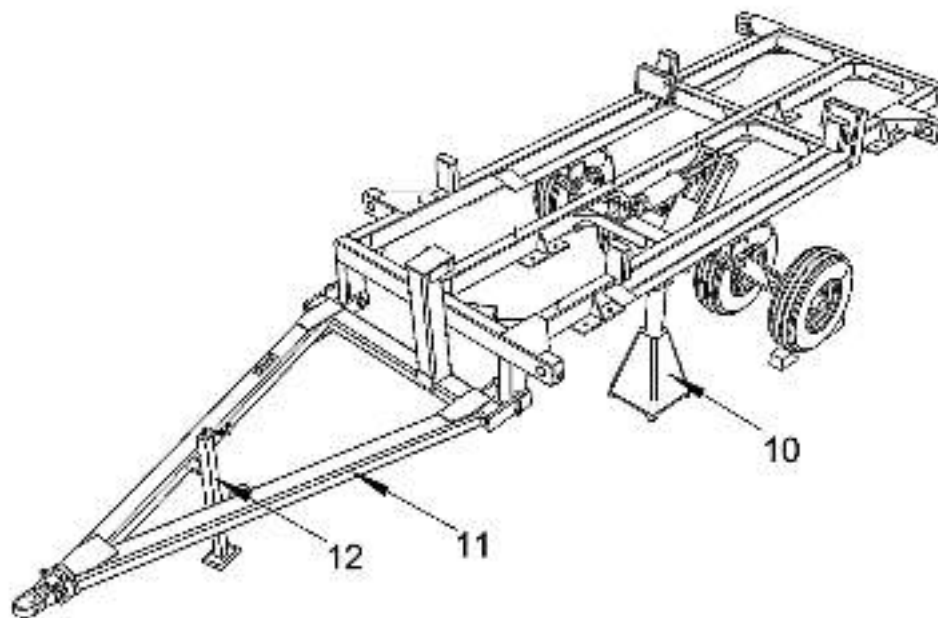
4. Slide the hub spindles into the axle pipes and install retainer bolts.





- 5.** Lower the frame to the ground.
- 6.** Remove the chain or strap placed around the frame and transport leg in Step 2.
- 7.** Attach the hydraulic cylinder to the frame at the clevis on the cross member. Remove the plugs from the cylinder ports to prevent an air lock when the rod moves in the cylinder barrel.
- 8.** By raising and lowering the back of the frame, the rod end of the cylinder can be pinned to the transport. Once the cylinder is connected, raise the rear of the disk until the wheels clear the ground. At that point the cylinder should be fully extended.
- 9.** Place the transport stay over the cylinder and lower the disk to the ground.

10. Chock the tires and place a support under the front right corner of the disk frame.



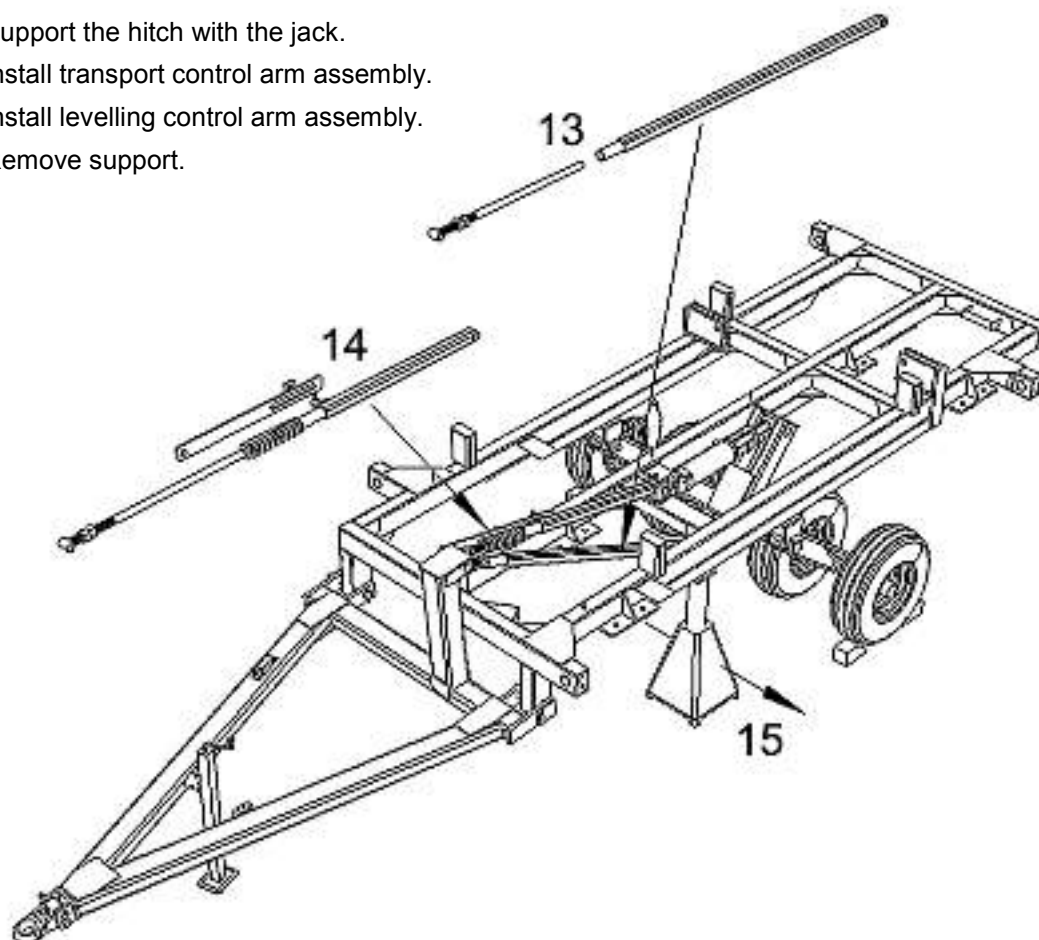
11. Using a forklift or other suitable lifting device, pin the hitch/bridle assembly to the center section frame.

12. Support the hitch with the jack.

13. Install transport control arm assembly.

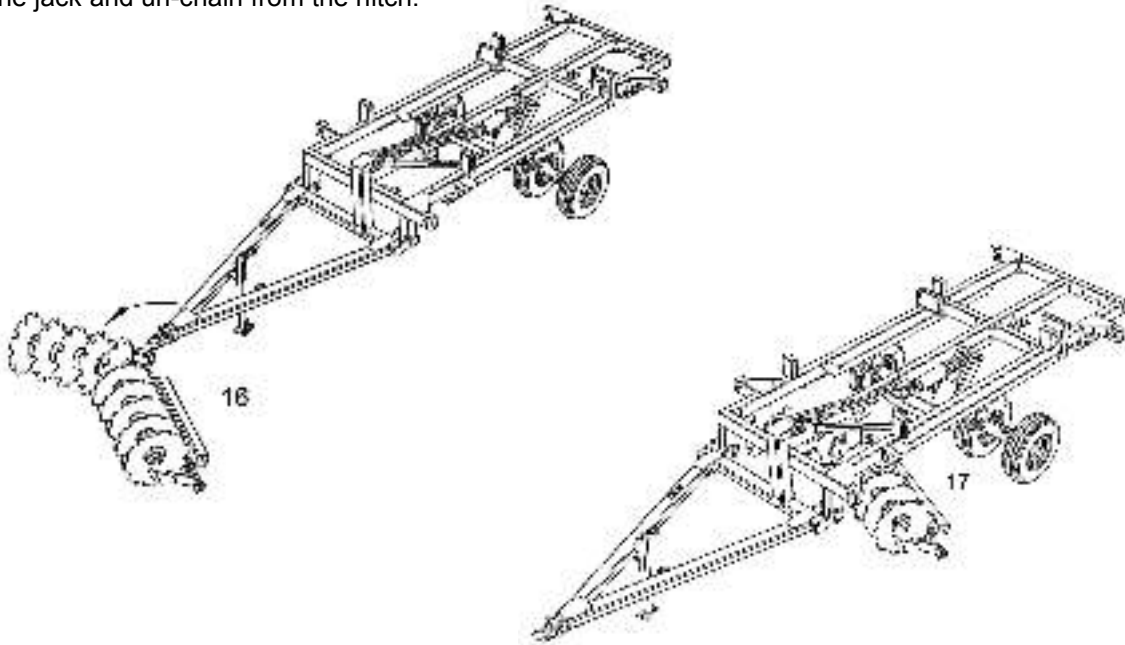
14. Install levelling control arm assembly.

15. Remove support.

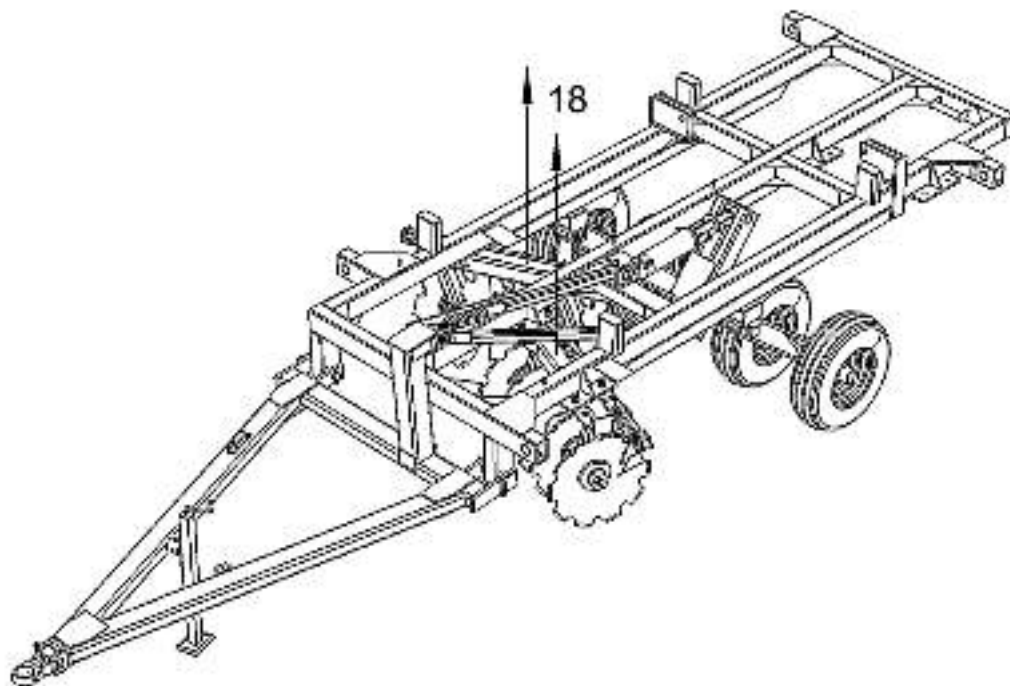


16. Place the front gang bar assemblies ahead of the hitch at approximate 20 degree angles and with the disk blades facing the direction illustrated. When the gang bar assembly is attached to the frame the blade scrapers must be to the rear.

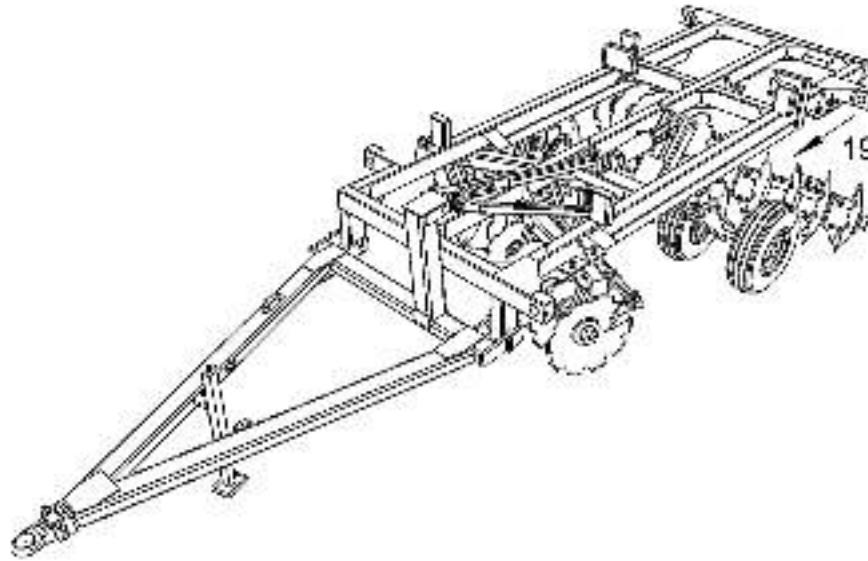
17. Using a forklift or similar equipment, chain to the end of the hitch. Lift the hitch; unpin the jack, swivel it up and re-pin; and pulling the disk forward, lift it up and over the gang bar assembly. Drop the jack and un-chain from the hitch.



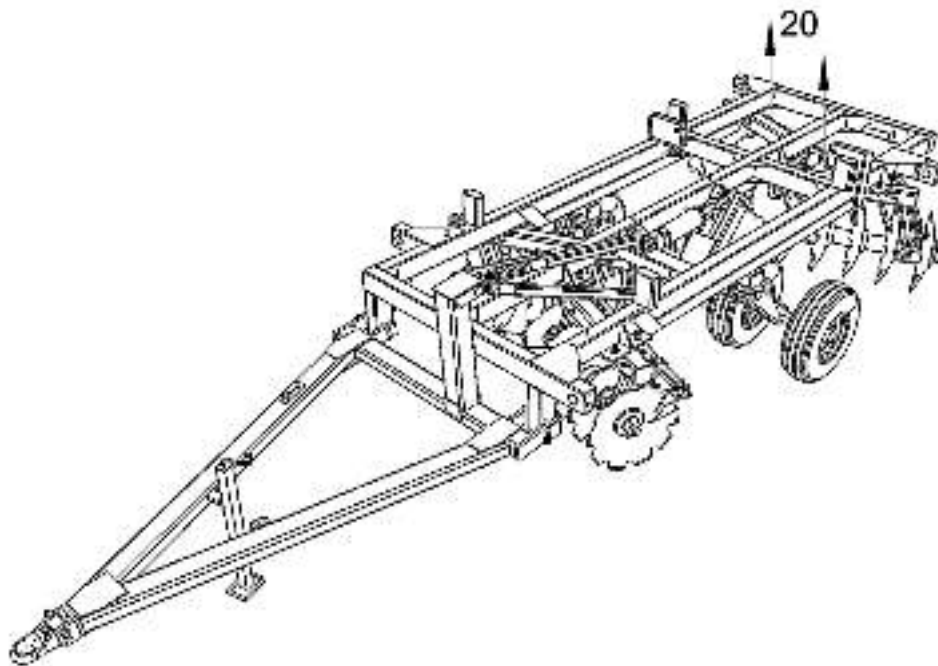
18. Using a single strap or chain of sufficient strength wrapped around the center balance point of the gang bar, lift straight up through the frame. This may require fork extensions or a boomlift. Once a single bolt and nut is installed (do not tighten), the gang bar assembly may be lowered and the chain repositioned to ease installation of the remaining bolts. A pinch bar will make this task easier.



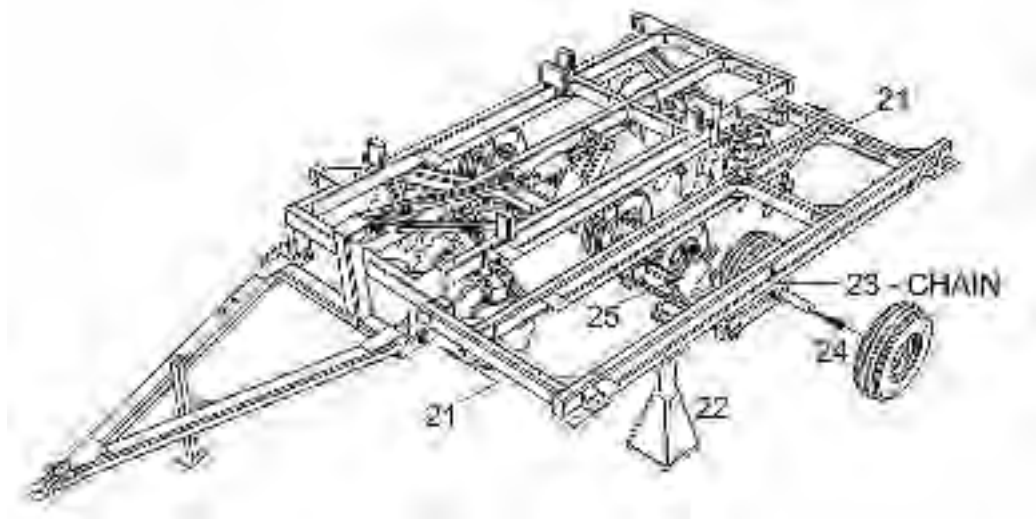
19. Place the rear gang bar assemblies under the rear of disc with blades facing in the direction illustrated.



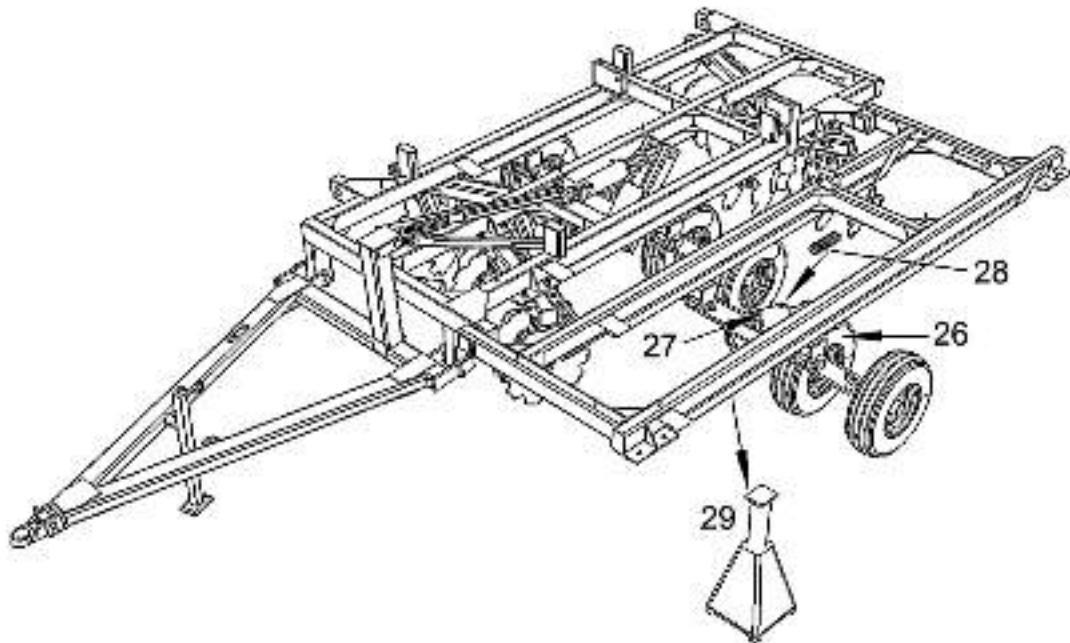
20. Use a single strap or chain of sufficient strength wrapped around a gang bar at its center point of balance to lift the bar up to the frame. This may require fork extensions or a boom lift. Once a single bolt and nut is installed (do not tighten), the gang bar assembly may be lowered and the chain repositioned to ease installation of the remaining bolts. A pinch bar will make this task easier.



- 21.** Pin the wing frame to the center section using a forklift with extensions to lift it or by suspending it with chains from a crane or boom.
- 22.** Place a support under the frame.
- 23.** Chain the transport leg up to the frame.
- 24.** Install the tire and wheel assemblies by slipping the spindles into the axle pipes. Secure with bolts provided.
- 25.** Pin hydraulic cylinder (8" Stroke) to wing frame.

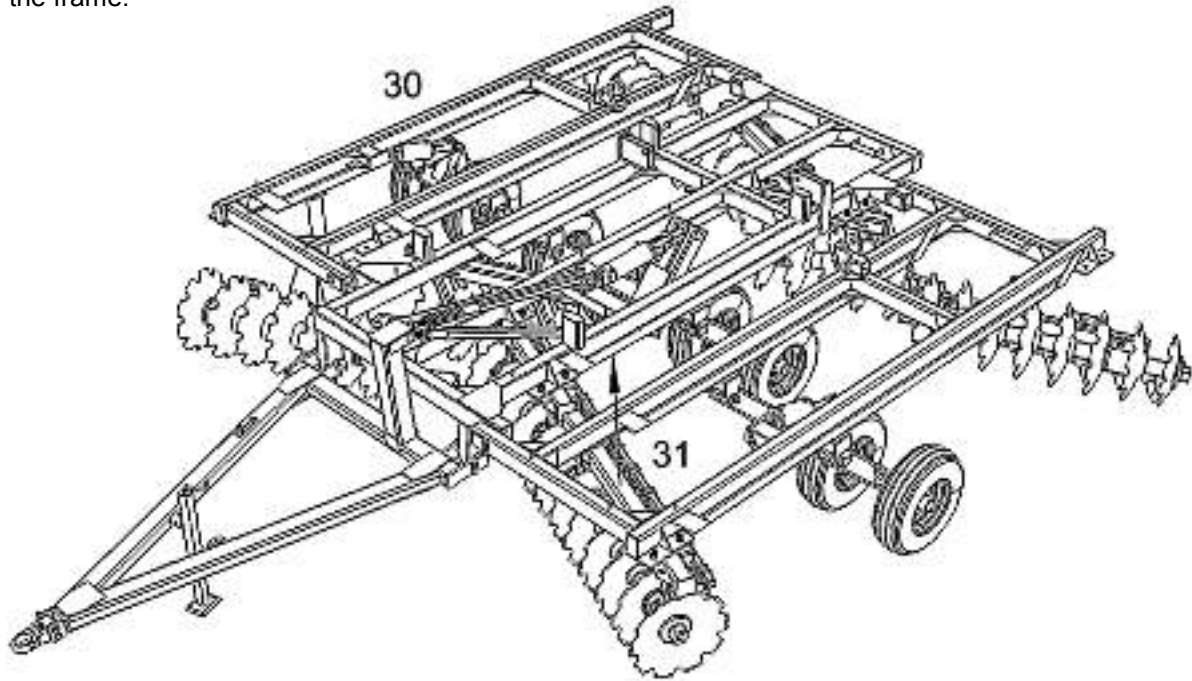


- 26.** Remove chain between frame and transport leg.
- 27.** Remove plugs from cylinder ports. Pin the rod end of the hydraulic cylinder by moving the transport up or down with a forklift. Drop the wheels to the ground to extend the hydraulic cylinder.
- 28.** Install depth control segments over the cylinder rod to allow the cylinder to support the wing.
- 29.** Remove support.



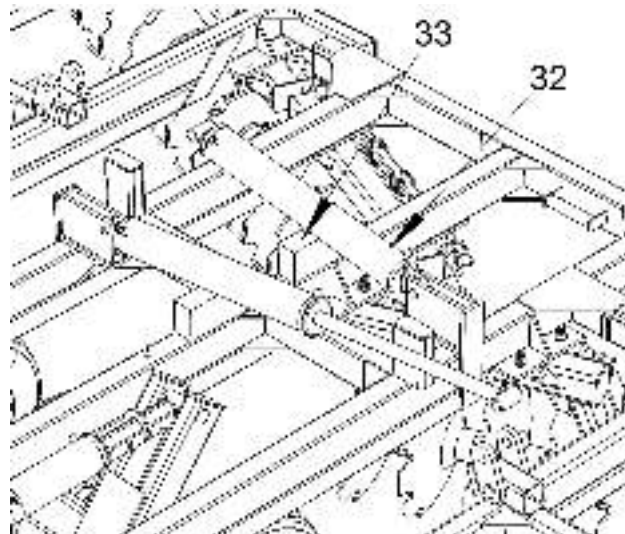
30. Repeat steps 21 thru 27 to install opposite wing. Leave support in place if there are insufficient depth control segments.

31. Place the appropriate gang bar assemblies under the wing frames. Using a single strap or chain wrapped around the gang bar at its center point of balance, lift each assembly into place and bolt to the frame.

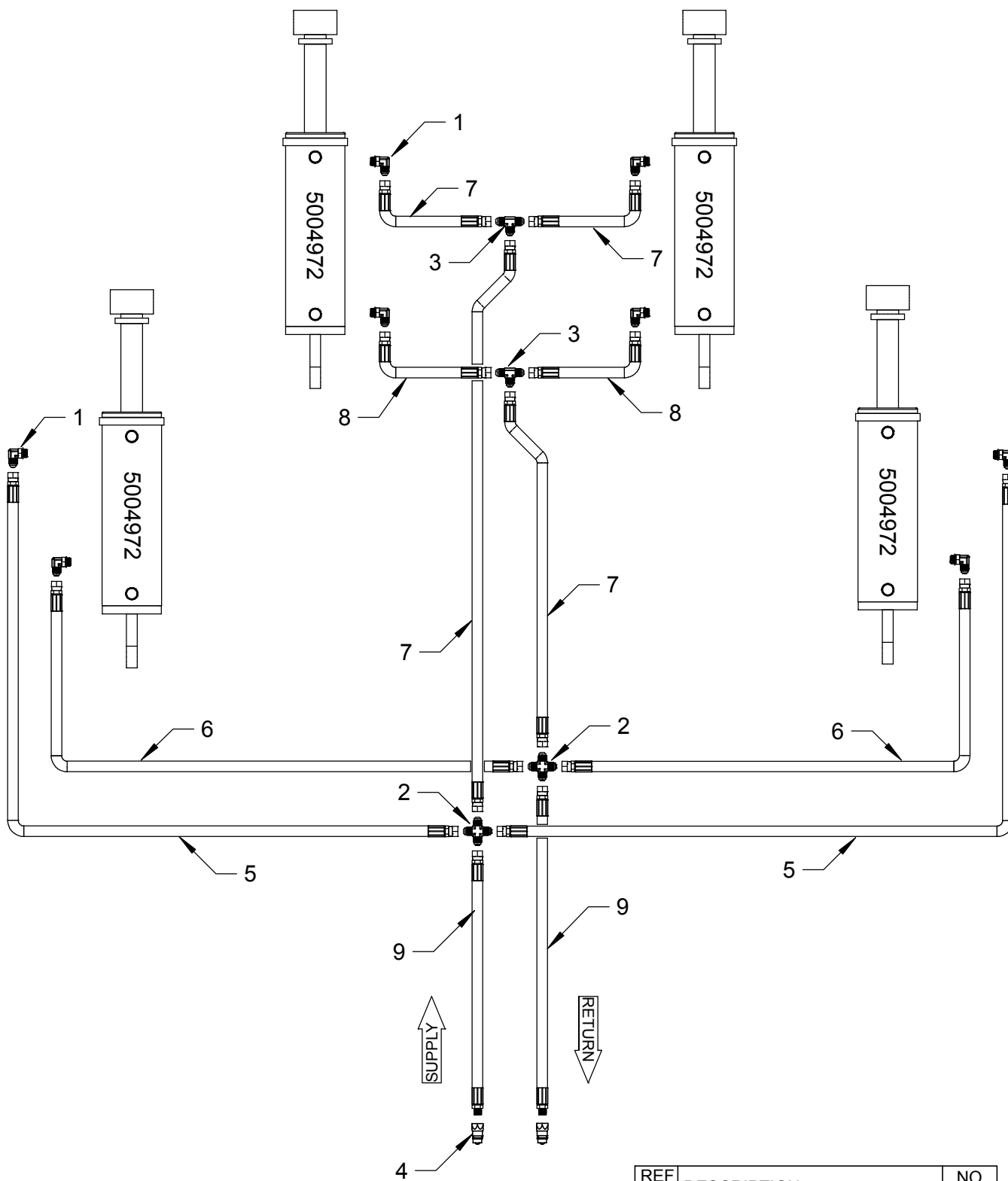


32. Pin wing fold hydraulic cylinders to center frame.

33. Place blocks between the cylinders and center beam of frame. Once the hydraulic hoses are installed these cylinders must be fully extended and retracted at least twice to purge air from the fluid. The blocks will prevent the rod ends from interfering with the hydraulic mounts on the wing frames.

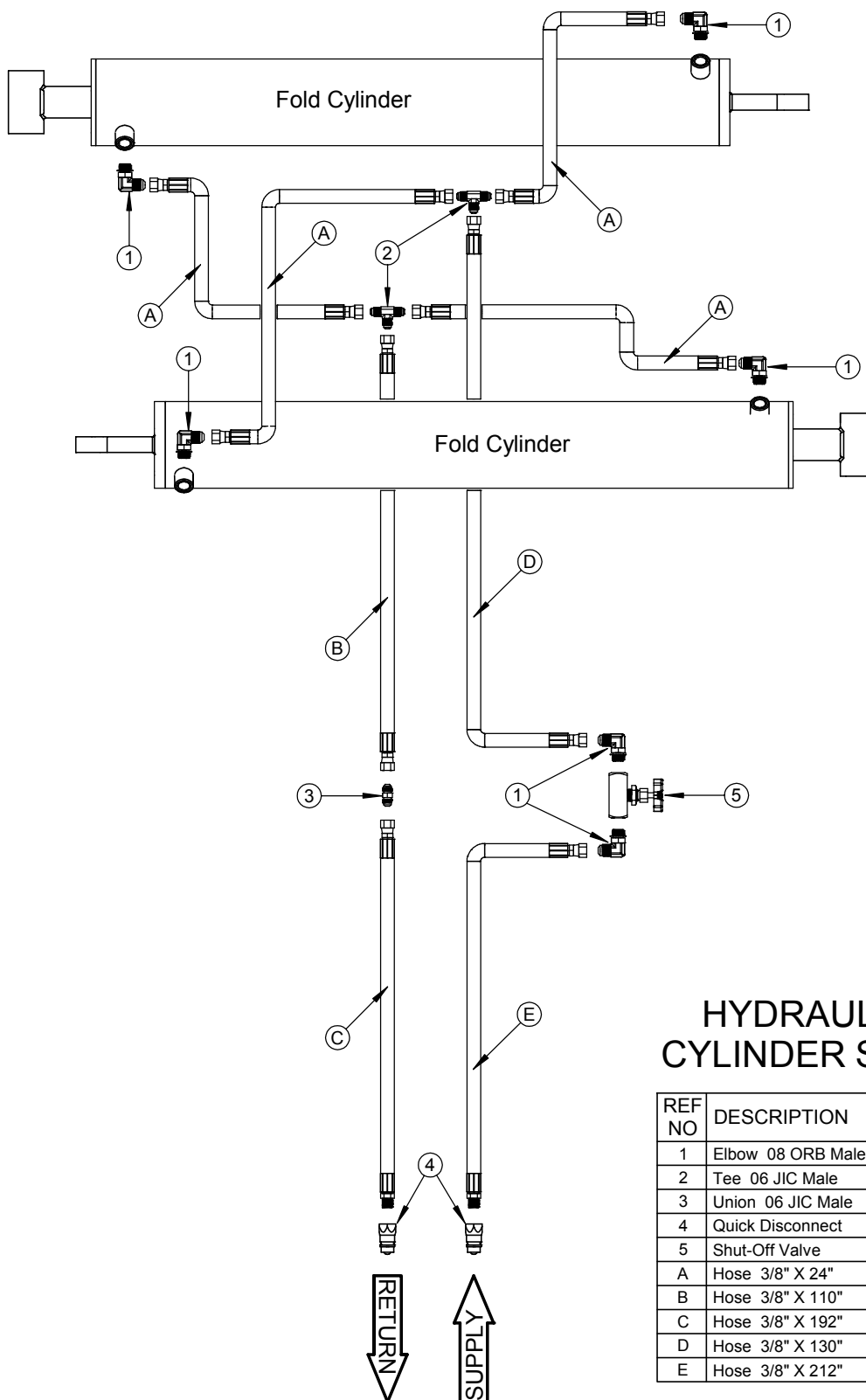


The disk is now ready for the appropriate hydraulic hose plumbing as per following schematics and optional light kit.



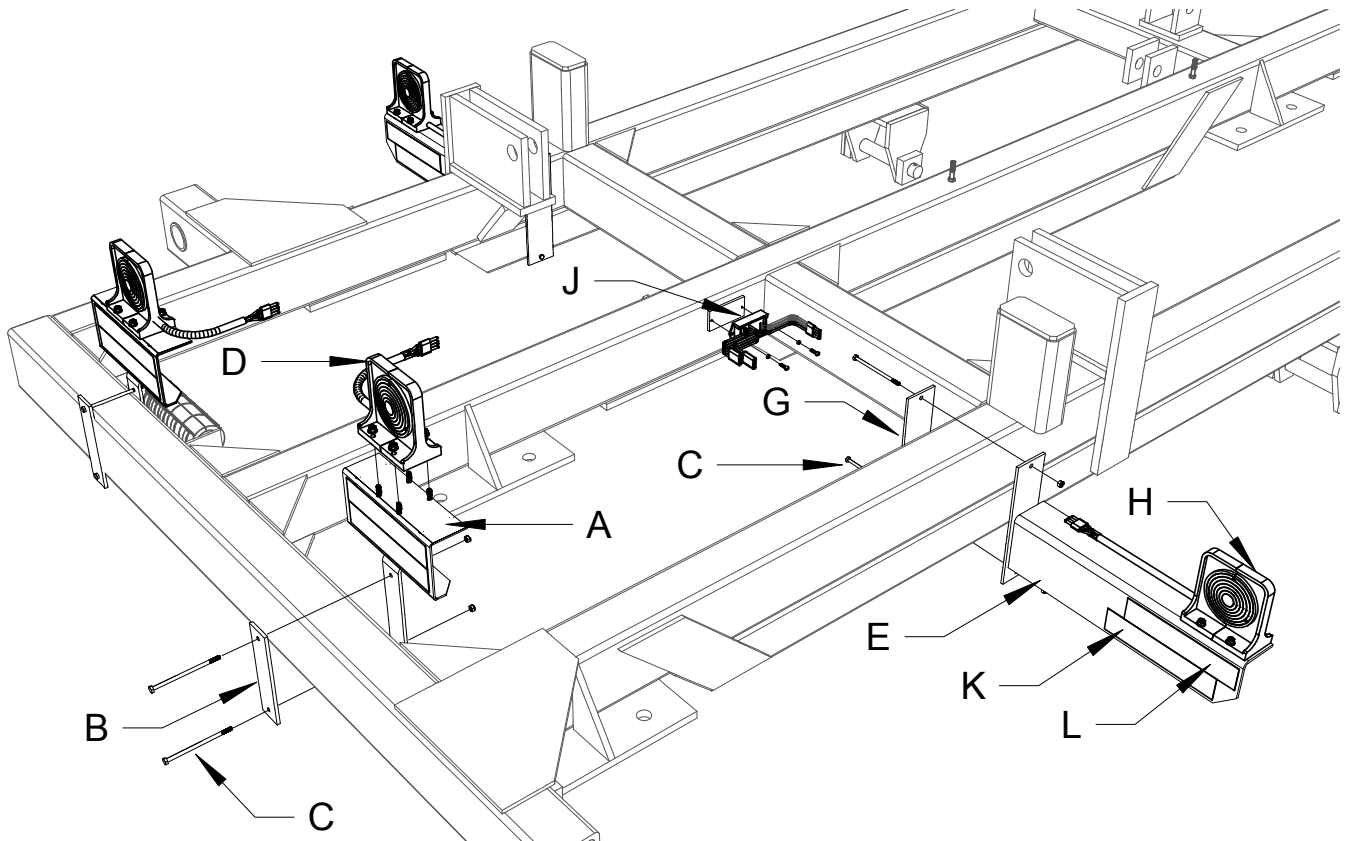
HYDRAULIC LIFT CYLINDER SCHEMATIC

REF NO	DESCRIPTION	NO REQ'D
1	Elbow 08 ORB Male - 08 JIC Male	8
2	Union Cross 08 JIC Male	2
3	Union Tee 08 JIC Male	2
4	Quick Disconnect	2
5	Hose 1/2" X 175"	2
6	Hose 1/2" X 189"	2
7	Hose 1/2" X 36"	4
8	Hose 1/2" X 26"	2
9	Hose 1/2" X 188"	2



HYDRAULIC FOLD CYLINDER SCHEMATIC

REF NO	DESCRIPTION	NO REQ'D
1	Elbow 08 ORB Male - 06 JIC Male	6
2	Tee 06 JIC Male	2
3	Union 06 JIC Male	1
4	Quick Disconnect	2
5	Shut-Off Valve	1
A	Hose 3/8" X 24"	4
B	Hose 3/8" X 110"	1
C	Hose 3/8" X 192"	1
D	Hose 3/8" X 130"	1
E	Hose 3/8" X 212"	1



Light Kit Component Installation

Clamp light mounts (A) to the rear crossmember using straps (B) and supplied fasteners (C).

Mount red flashers (D) to mounts (A) using bolts and nuts supplied.

Lights should be installed as far outwards from the center as possible.

Clamp light mounts (E) to the center frame sidemembers using straps (G) and the supplied fasteners (C).

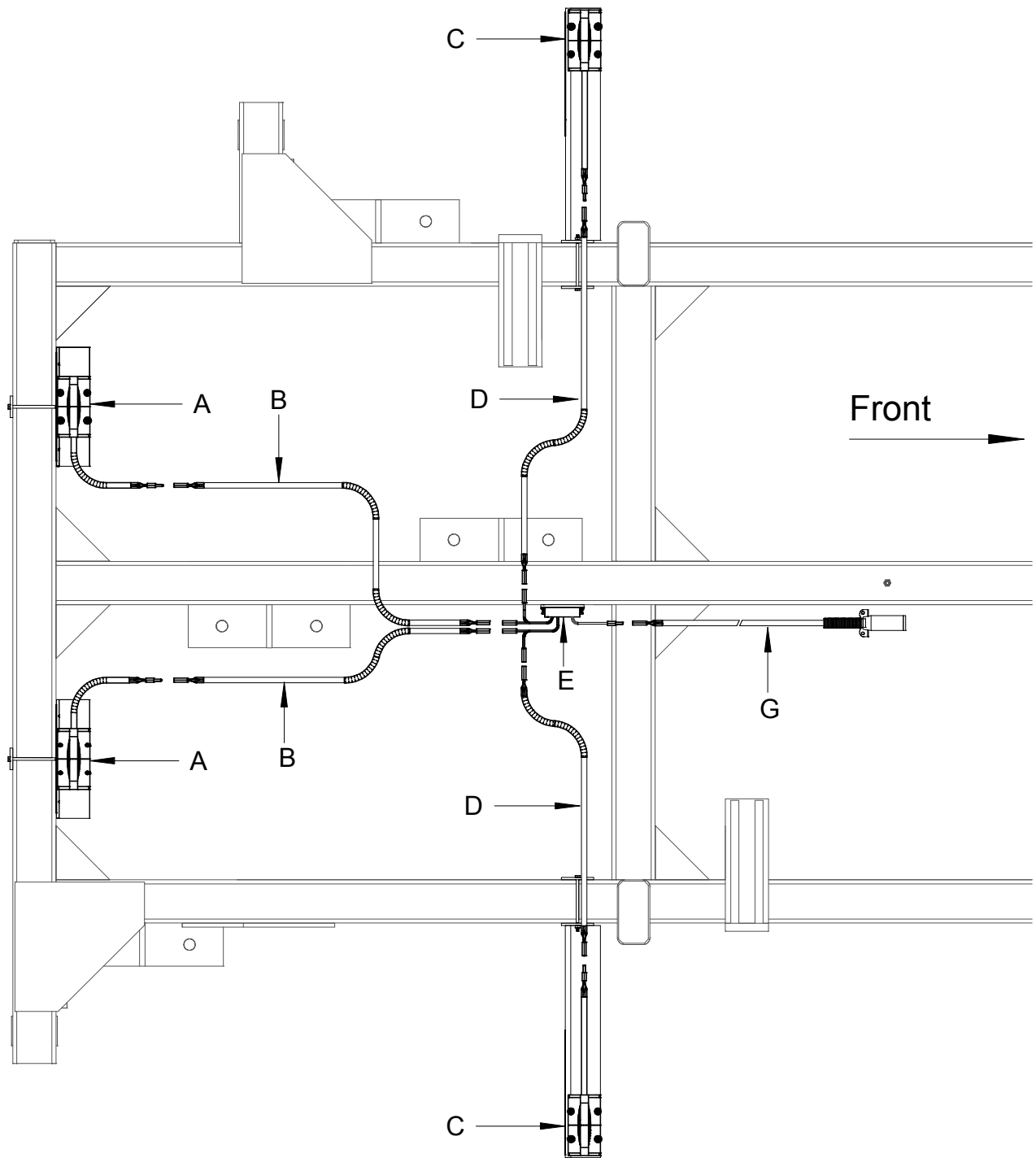
Mount orange flashers (H) to mounts (E) using bolts and nuts supplied.

Lights should be installed as close as possible to the back side of the crossmember illustrated.

Bolt module (J) to the mounting plate using the machine bolts and nuts supplied.

Apply the orange reflector strips (L) above the red reflector strips (K) on all 4 mounts.

To complete installation of cables, refer to the Light Kit Schematic on page 35.



Light Kit Schematic

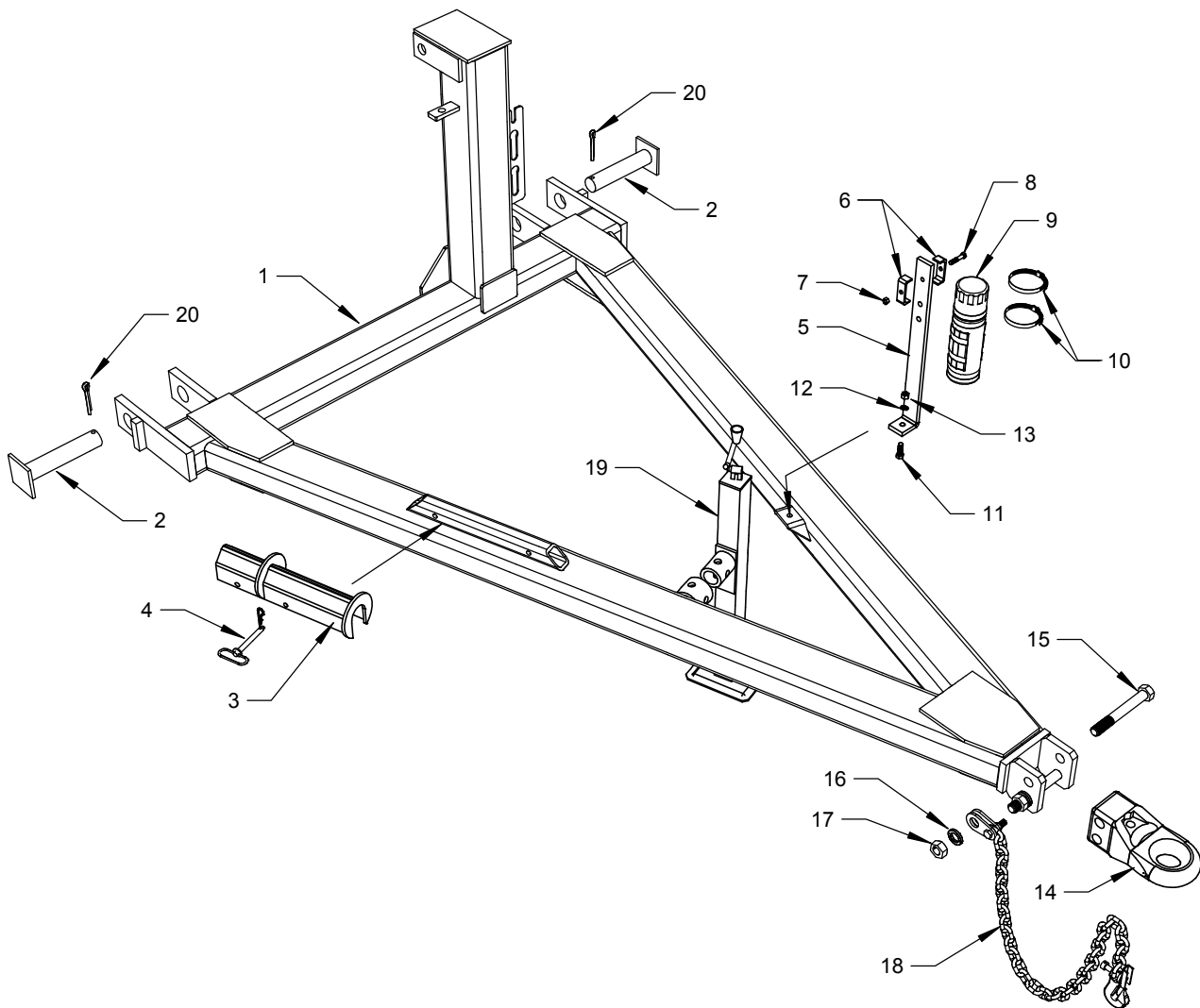
REF NO	DESCRIPTION	NO REQ'D
A	Red Flasher	2
B	Intermediate Cable - 3 prong	2
C	Orange Flasher	2
D	Intermediate Cable - 2 prong	2
E	Module	1
G	Primary Cable	1

Detailed Parts Diagrams

- The illustrated parts diagrams will assist in procuring replacement parts from your Kello-Bilt Dealer. However, to be sure of receiving the correct parts, please have the Model Number and Serial Number of your disc available when ordering parts.

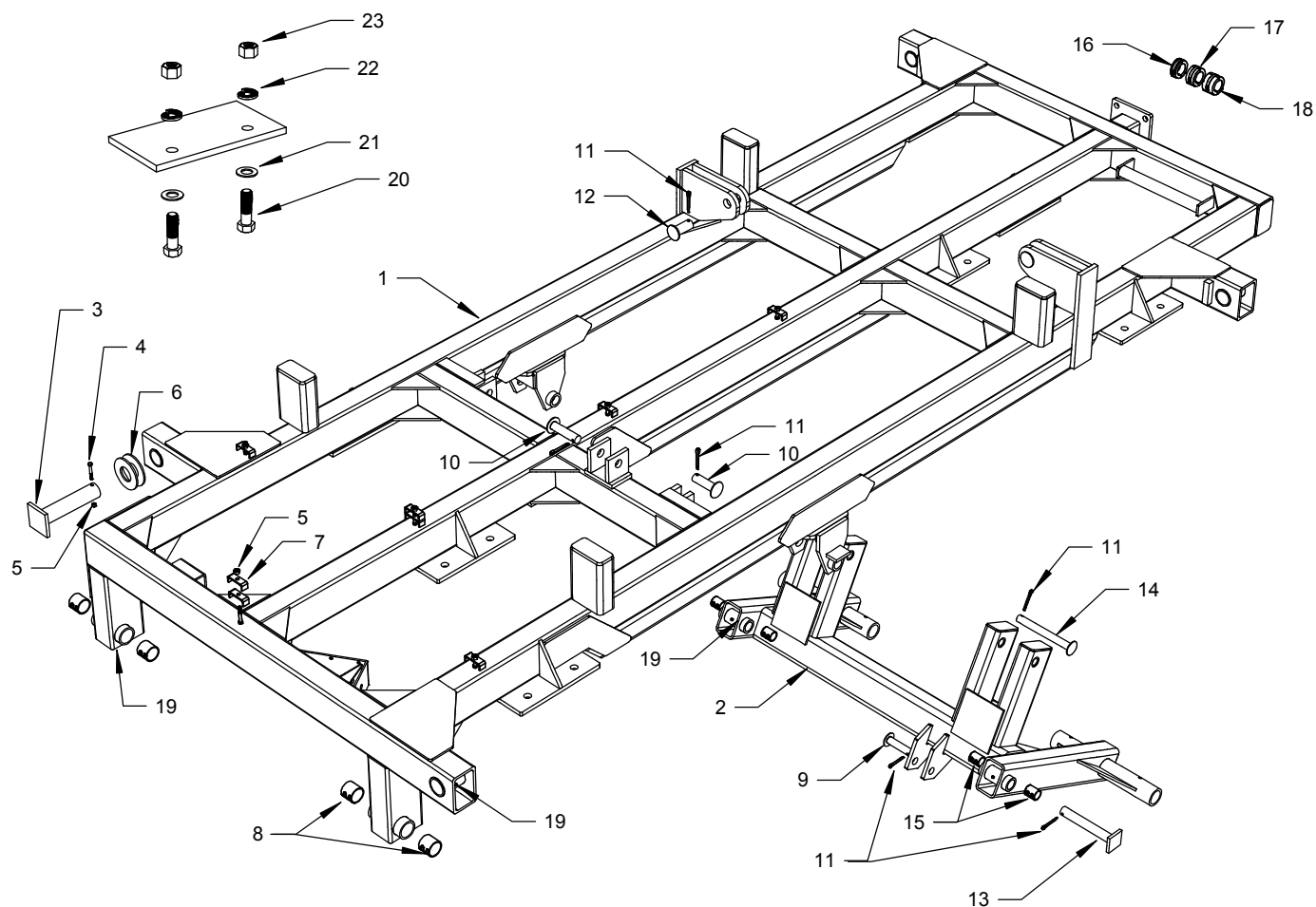
- In the event the serial number plate is missing the following information can help to identify your disc:
 - the total number of disc blades on the unit.
 - the spacing in inches between the disc blades.

- The parts diagrams can also aid in the assembly and maintenance of your disc.



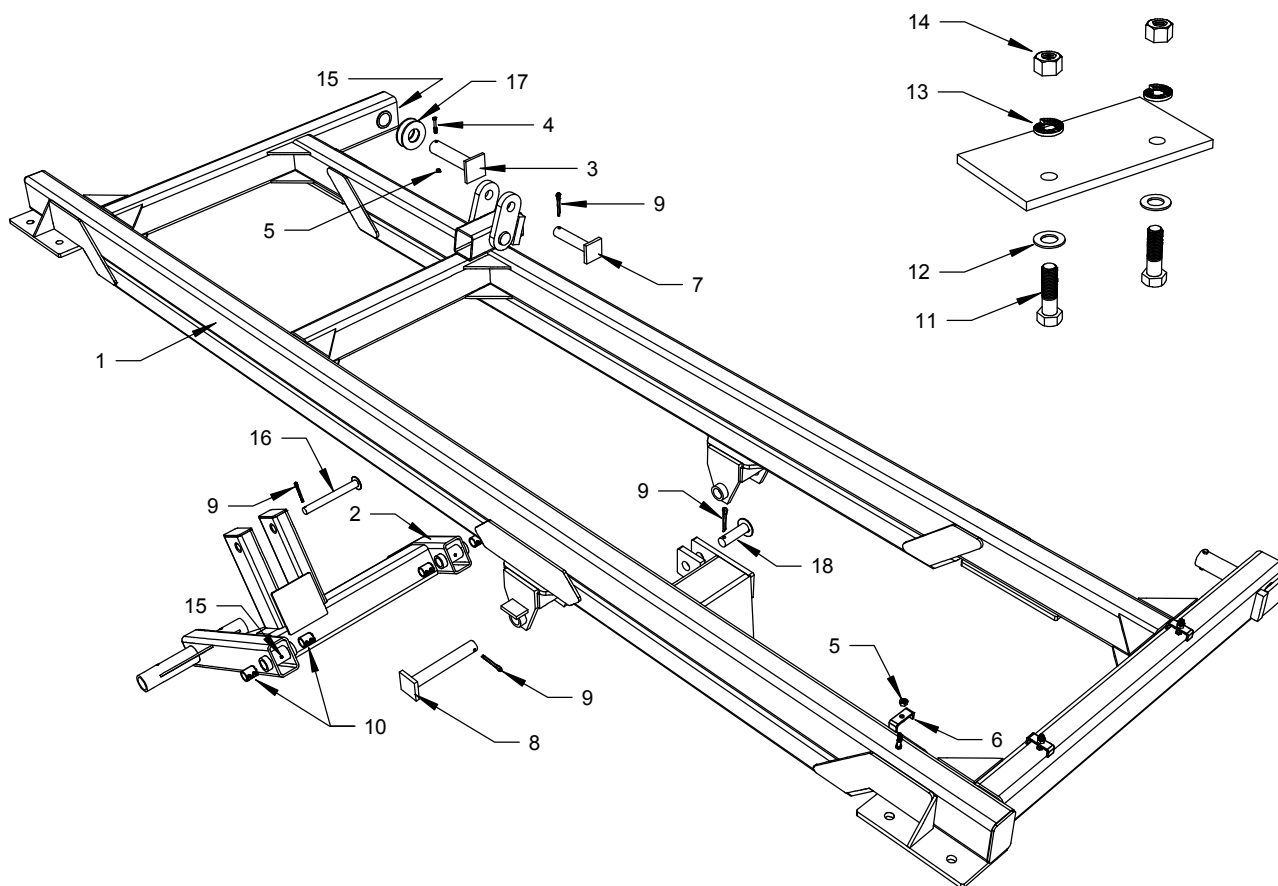
Hitch Bridle Assembly

REF NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	225017	Hitch Bridle Weldment	1
2	K50540	Pin	2
3	CTS120	Transport Stay	2
4	442160	Pin c/w Hair Pin	2
5	501064054	Hose Holder	1
6	TBX50	Hose Clamp	2
7	NC0385L	3/8" UNC Lock Nut	1
8	038300B5	3/8" X 3" UNC Hex Bolt	1
9	DOCH914	Pin c/w Hair Pin	1
10	HAS64	Screw Band (Worm Gear) Clamp	2
11	050150B5	1/2" X 1-1/2" UNC Hex Bolt	1
12	LW050	1/2" Lock Washer	1
13	NC050	1/2" UNC Hex Nut	1
14	PPI401VH	Removable Hitch Tongue	1
15	100800B8	1" X 8" UNC Hex Bolt	2
16	LW100	1" Lock Washer	2
17	NC100	1" UNC Hex Nut	2
18	PPSC21A	Safety Chain (CAT II)	1
19	TBX8H	Hitch Jack	1
20	375300CP	Cotter Pin	2



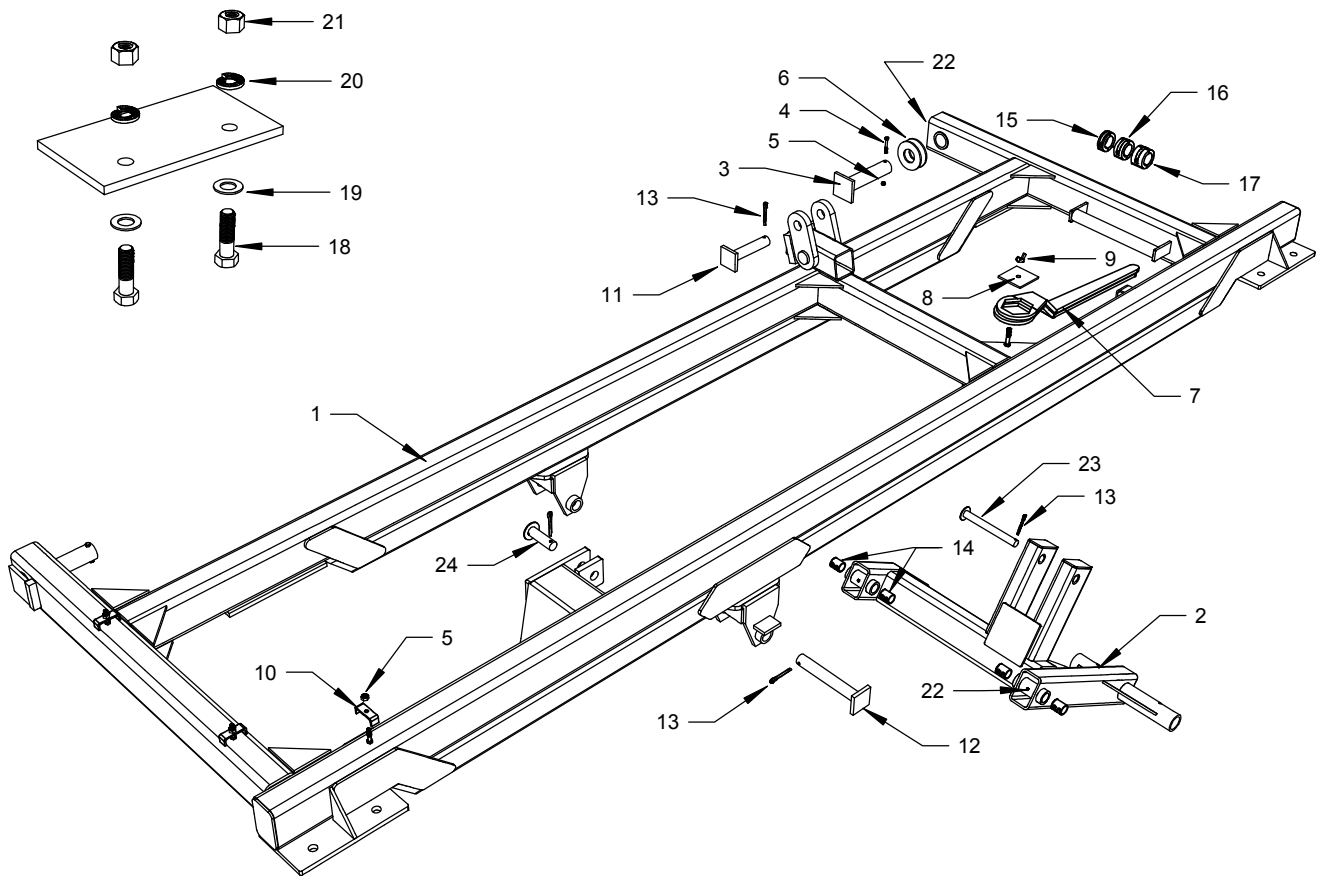
Center Frame Assembly

REF NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	K225007	Frame	1
2	K225027	Transport	1
3	K50530	Hinge Pin	4
4	038250B5	3/8" X 2-1/2" UNC Hex Bolt	4
5	NC0385L	3/8" UNC Lock Nut	10
6	FW225	2-1/4" Flat Washer	
7	TBX50	Hose Clamp	8
8	225200200	2-1/4" X 2" X 2" Split Bushing	4
9	K50490	Control Arm Pin	2
10	K50500	Hydraulic Cylinder Base Pin	2
11	375300CP	Cotter Pin	10
12	50108045	Hydraulic Cylinder Base Pin	2
13	K50470	Transport Pin	2
14	K50480	Hydraulic Cylinder Rod End Pin	2
15	175150200	1-3/4" X 1-1/2" X 2" Split Bushing	4
16	501043620	1" Rod Stop (Segment)	2
17	501043688	1-1/2" Rod Stop (Segment)	4
18	501045100	2" Rod Stop (Segment)	4
19	11100	Grease Zerk	6
20	100350B8	1" X 3-1/2" UNC Hex Bolt	16
21	FW100	1" Flat Washer	16
22	LW100	1" Lock Washer	16
23	NC100	1" UNC Hex Nut	16



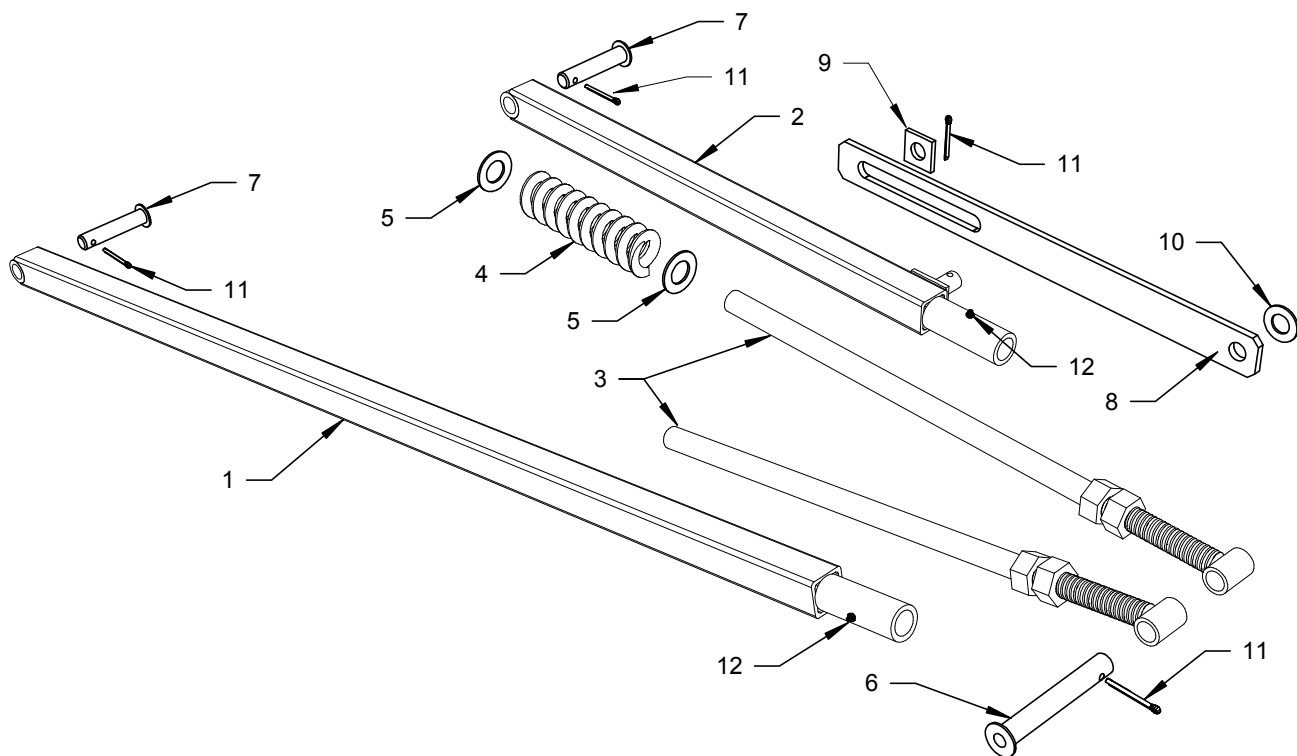
Right Hand Wing Frame and Transport Assembly

REF NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	225118R	Right Hand Wing Frame	1
2	225121R	Right Hand Wing Transport	1
3	K50530	Hinge Pin	2
4	038250B5	3/8" X 2-1/2" UNC Hex Bolt	2
5	NC0385L	3/8" UNC Lock Nut	5
6	TBX50	Hose Clamp	3
7	K50520	Hydraulic Cylinder Rod End Pin	1
8	K50470	Transport Pin	2
9	375300CP	Cotter Pin	5
10	175150200	1-3/4" X 1-1/2" X 2" Split Bushing	4
11	100350B8	1" X 3-1/2" UNC Hex Bolt	8
12	FW100	1" Flat Washer	8
13	LW100	1" Lock Washer	8
14	NC100	1" UNC Hex Nut	8
15	11100	Grease Zerk	3
16	K50480	Hydraulic Cylinder Rod End Pin	1
17	FW225	2-1/4" Flat Washer	3
18	K50500	Hydraulic Cylinder Base End Pin	1



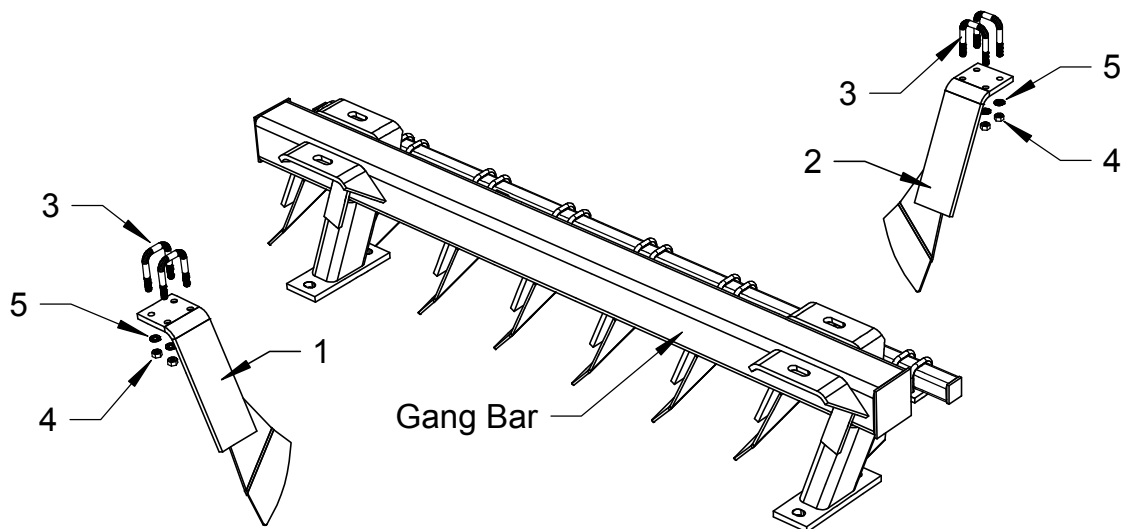
Left Hand Wing Frame and Transport Assembly

REF NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	225118L	Left Hand Wing Frame	1
2	225121L	Left Hand Wing Transport	1
3	K50530	Hinge Pin	2
4	038250B5	3/8" X 2-1/2" UNC Hex Bolt	2
5	NC0385L	3/8" UNC Lock Nut	5
6	FW225	2-1/4" Flat Washer	3
7	2R81	Gang Wrench	2
8	3043010	Hold Down Plate	1
9	NC050W	1/2" UNC Wing Nut	1
10	TBX50	Hose Clamp	3
11	K50520	Hydraulic Cylinder Rod End Pin	1
12	K50470	Transport Pin	2
13	375300CP	Cotter Pin	5
14	175150200	1-3/4" X 1-1/2" X 2" Split Bushing	4
15	501043620	1" Rod Stop (Segment)	2
16	501043688	1-1/2" Rod Stop (Segment)	4
17	501045100	2" Rod Stop (Segment)	4
18	100350B8	1" X 3-1/2" UNC Hex Bolt	8
19	FW100	1" Flat Washer	8
20	LW100	1" Lock Washer	8
21	NC100	1" UNC Hex Nut	8
22	11100	Grease Zerk	3
23	K50480	Hydraulic Cylinder Rod End Pin	1
24	K50500	Hydraulic Cylinder Base End Pin	1



Control Arm Assemblies

REF NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	K225037	Transport Control Arm	1
2	K225047	Leveling Control Arm	1
3	K13320	Control Arm Eyebolt	2
4	5004979	Compression Spring	1
5	FW150	1-1/2 Flat Washer	2
6	K50550	Pin	1
7	K50490	Pin	2
8	3050003	Slider	1
9	SW125	1-1/4" Square Washer	1
10	FW125	1-1/4" Flat Washer	1
11	375300CP	Cotter Pin	4
12	11100	Grease Zerk	2

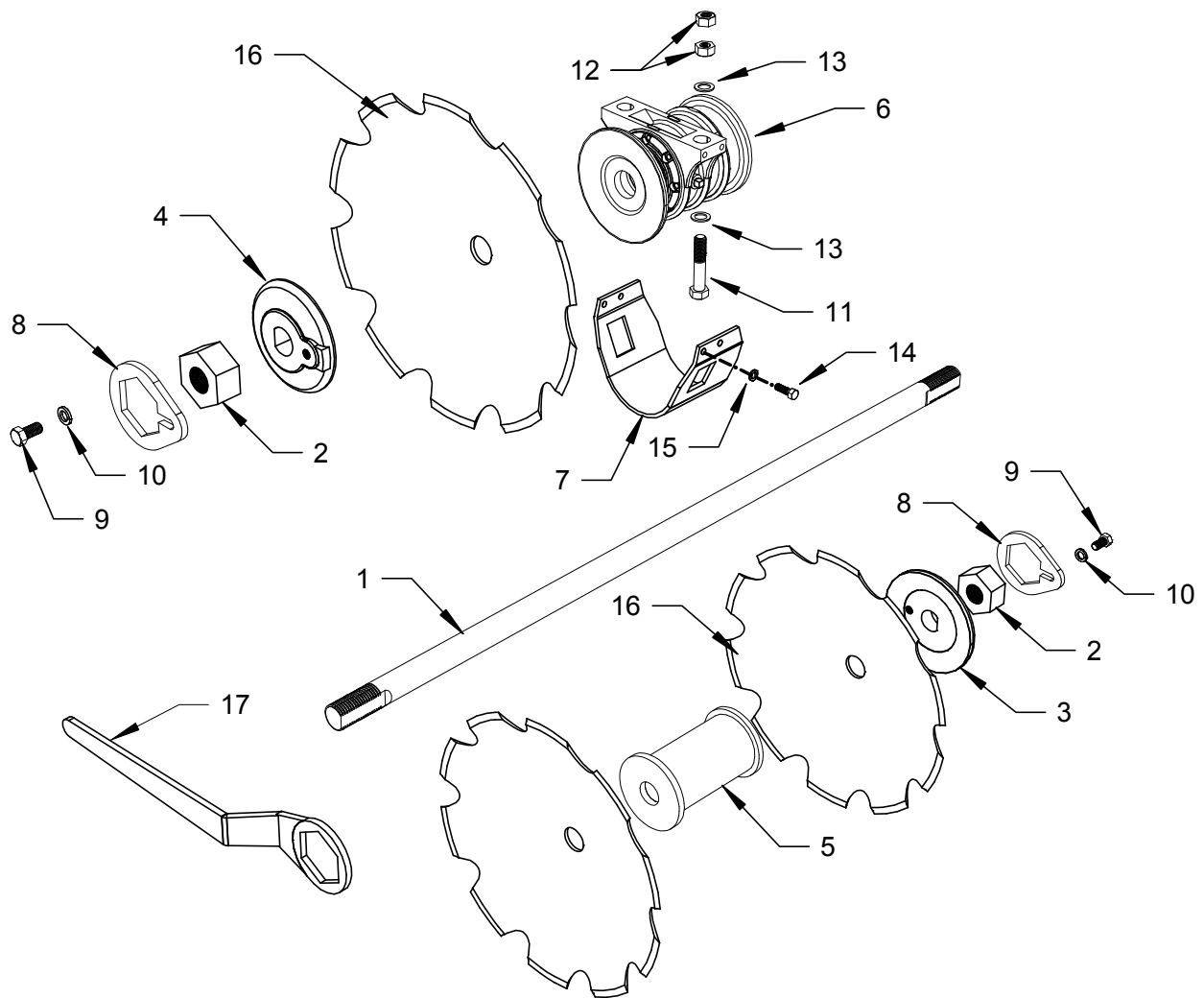


Scrapers

REF NO	PART NUMBER	DESCRIPTION	NO REQ'D (per scraper)
1	3043116	Right Hand Scraper	1
2	3043097	Left Hand Scraper	1
3	3027043	1/2" UNC U-Bolt	2
4	NC050	1/2" UNC Hex Nut	4
5	LW050	1/2" Lock Washer	4

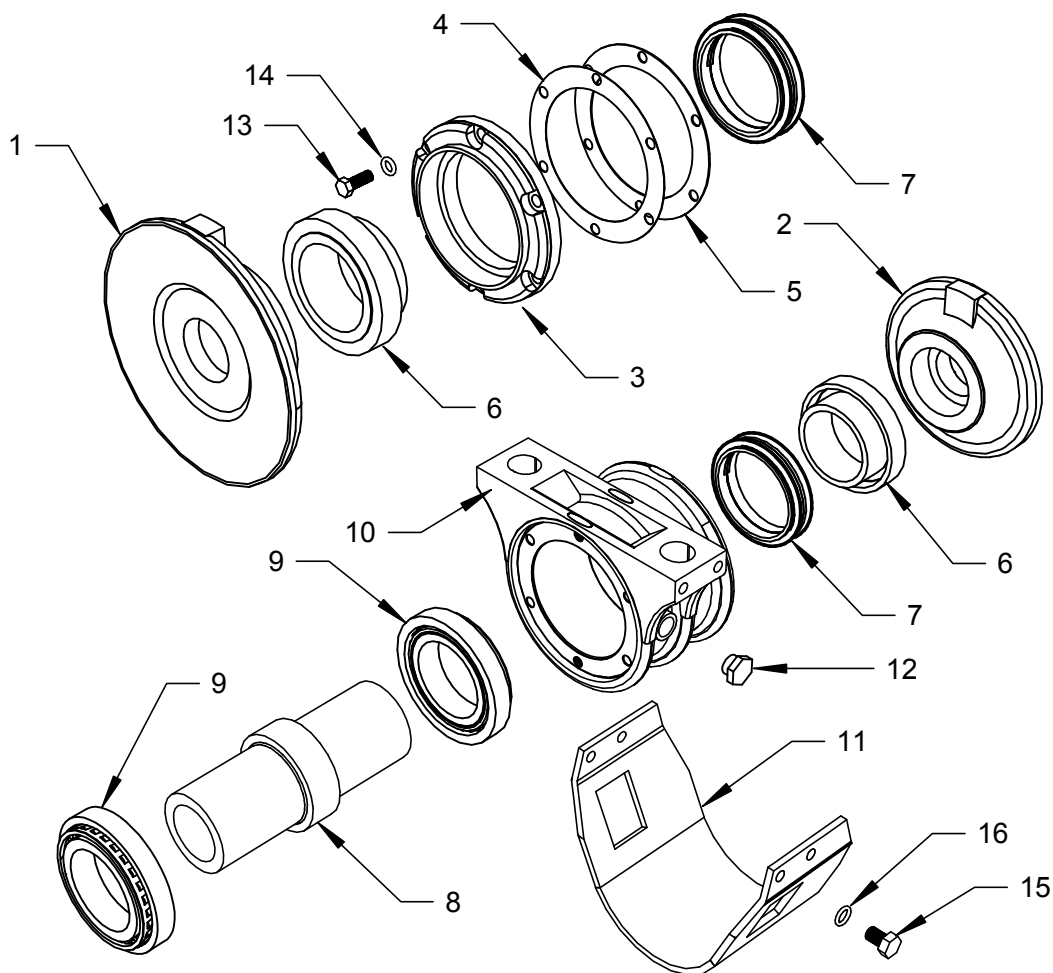
Gang Bars

MODEL	PART NUMBER		POSITION	SCRAPERS REQ'D	
	1-5/8" Axle	2-1/8" Axle		3043116	3043097
ALL	3027049T1	3027049T2	Center - Right Front	5	
ALL	3027050T1	3027050T2	Center - Left Front		5
ALL	3027047T1	3027047T2	Center - Right Rear		4
ALL	3027048T1	3027048T2	Center - Left Rear	4	
4626B / 4628B	3043196T1	3043196T2	Right Wing - Front	5	
4626B / 4628B	3043197T1	3043197T2	Left Wing - Front		5
4626B / 4628B	3043276T1	3043276T2	Right Wing - Rear		7
4626B / 4628B	3043277T1	3043277T2	Left Wing - Rear	7	
5026B / 5028B	3027051T1	3027051T2	Right Wing - Front	6	
5026B / 5028B	3027052T1	3027052T2	Left Wing - Front		6
5026B / 5028B	3027045T1	3027045T2	Right Wing - Rear		8
5026B / 5028B	3027046T1	3027046T2	Left Wing - Rear	8	
5426B / 5428B	3043316T1	3043316T2	Right Wing - Front	7	
5426B / 5428B	3043317T1	3043317T2	Left Wing - Front		7
5426B / 5428B	3043318T1	3043318T2	Right Wing - Rear		9
5426B / 5428B	3043319T1	3043319T2	Left Wing - Rear	9	
5826B / 5828B	3043322T1	3043322T2	Right Wing - Front	8	
5826B / 5828B	3043323T1	3043323T2	Left Wing - Front		8
5826B / 5828B	3043324T1	3043324T2	Right Wing - Rear		10
5826B / 5828B	3043325T1	3043325T2	Left Wing - Rear	10	



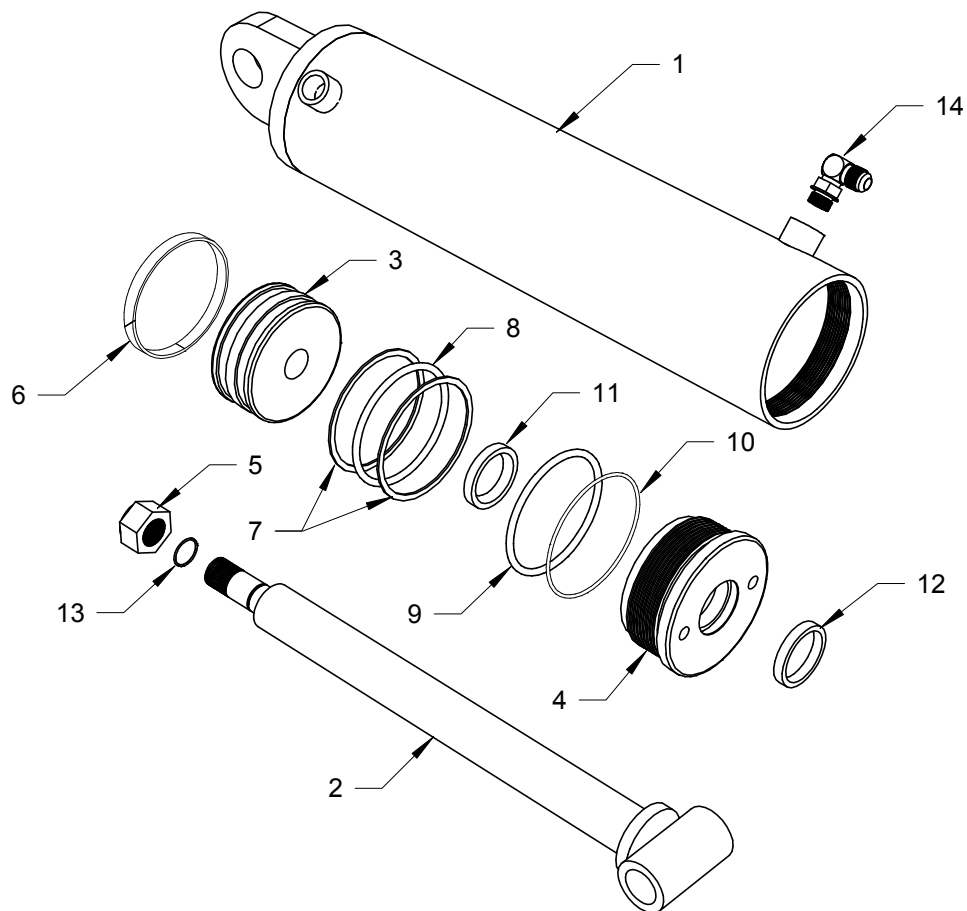
Gang Assembly - 2-1/8" Axle

REF NO	PART NUMBER	DESCRIPTION	NO REQ'D (per assembly)
1	KAH1AX	Axle - 39.5" (4 Blades)	1
1	KAH2AX	Axle - 50.0" (5 Blades)	1
1	KAH3AX	Axle - 60.5" (6 Blades)	1
1	KAH4AX	Axle - 71.0" (7 Blades)	1
1	KAH5AX	Axle - 81.5" (8 Blades)	1
2	4N200	Axle Nut	2
3	4A64B	Concave Axle Washer	1
4	4A60C	Convex Axle Washer	1
5	K27880	Spacer Spool	Blades less 3
6	511048212	Oil-Bath Bearing Assembly	2
7	511016371	Bearing Wear Plate	2
8	NL225	Axle Nut Lock	2
9	075175B8	3/4" X 1-3/4" UNC Hex Bolt	2
10	LW075	3/4" Lock Washer	2
11	088400B8	7/8" X 4" UNC Hex Bolt	4
12	NC088	7/8" UNC Hex Nut	8
13	FW088	7/8" Flat Washer	8
14	050050B8	1/2" X 1/2" UNC Hex Bolt	8
15	LW050	1/2" Lock Washer	8
16	- see page 48	Disc Blades	
17	2R81	Axle Wrench	2



Oil-Bath Bearing Assembly - 511048212 (2-1/8" Axle)

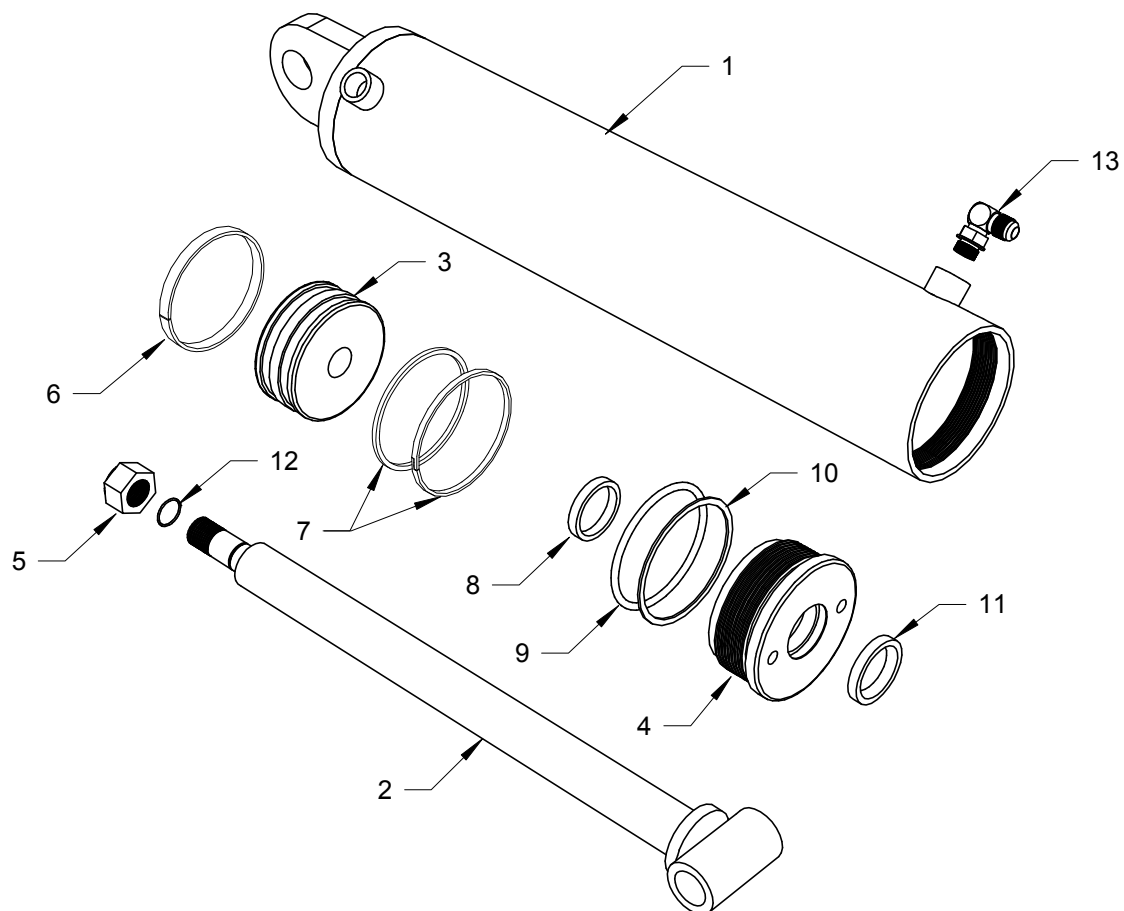
REF NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	502040195	Inner Flange - Concave	1
2	502040196	Outer Flange - Convex	1
3	502010645	End Cap	1
4	503030536	Gasket - 0.4mm (Preload Shim)	
5	503030686	Gasket - 0.1mm (Preload Gasket)	
6	561014959	Seal Retainer	2
7	503030028	Duo-Cone Seal	2
8	561014958	Bearing Axial	1
9	503010117	Bearing Cup and Cone	2
10	502012618	Bearing Housing	1
11	511016371	Wear Plate	1
12	503010856	Check Plug	2
13	038125B5	3/8" X 1-1/4" UNC Hex Bolt	6
14	LW038	3/8" Lock Washer	6
15	050075B8	1/2" X 3/4" UNC Hex Bolt	4
16	LW050	1/2" Lock Washer	4



12" Hydraulic Cylinder - 5004972

(CTD - Canadian Tool & Die - C50-156A)

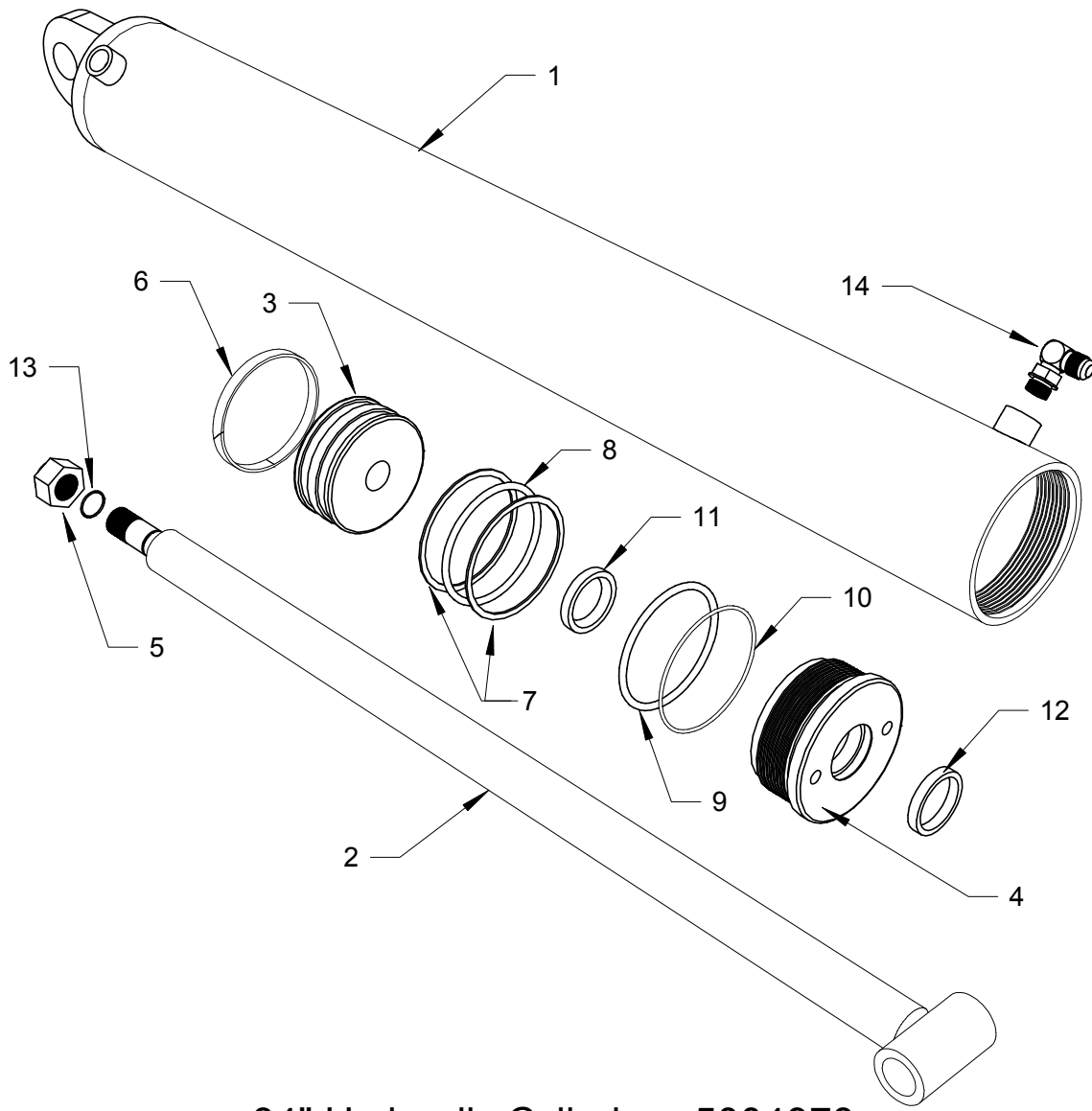
REF NO	PART NUMBER	DESCRIPTION	NO REQ'D (per assembly)	
1	5005028	Barrel	1	
2	5005025	Rod	1	
3	5005032	Piston	1	
4	5005022	Gland	1	
5	5005014	Locknut	1	
6		Wear Ring	1	
7		Back-up Ring	2	
8		O-Ring (white)	1	
9		O-Ring (black)	-use either 9 or 10 depending on fitment to gland.	1
10		O-Ring (white)		1
11		Rod Seal (blue)	1	
12		Rod Wiper	1	
13		O-Ring	1	
14	5000611	90 deg Elbow Fitting	2	
	SKC5086AK	Seal Kit (Nos. 6,7,8,9,10,11,12,13)		



12" Hydraulic Cylinder - R4507783

(RAM Industries - R4507783)

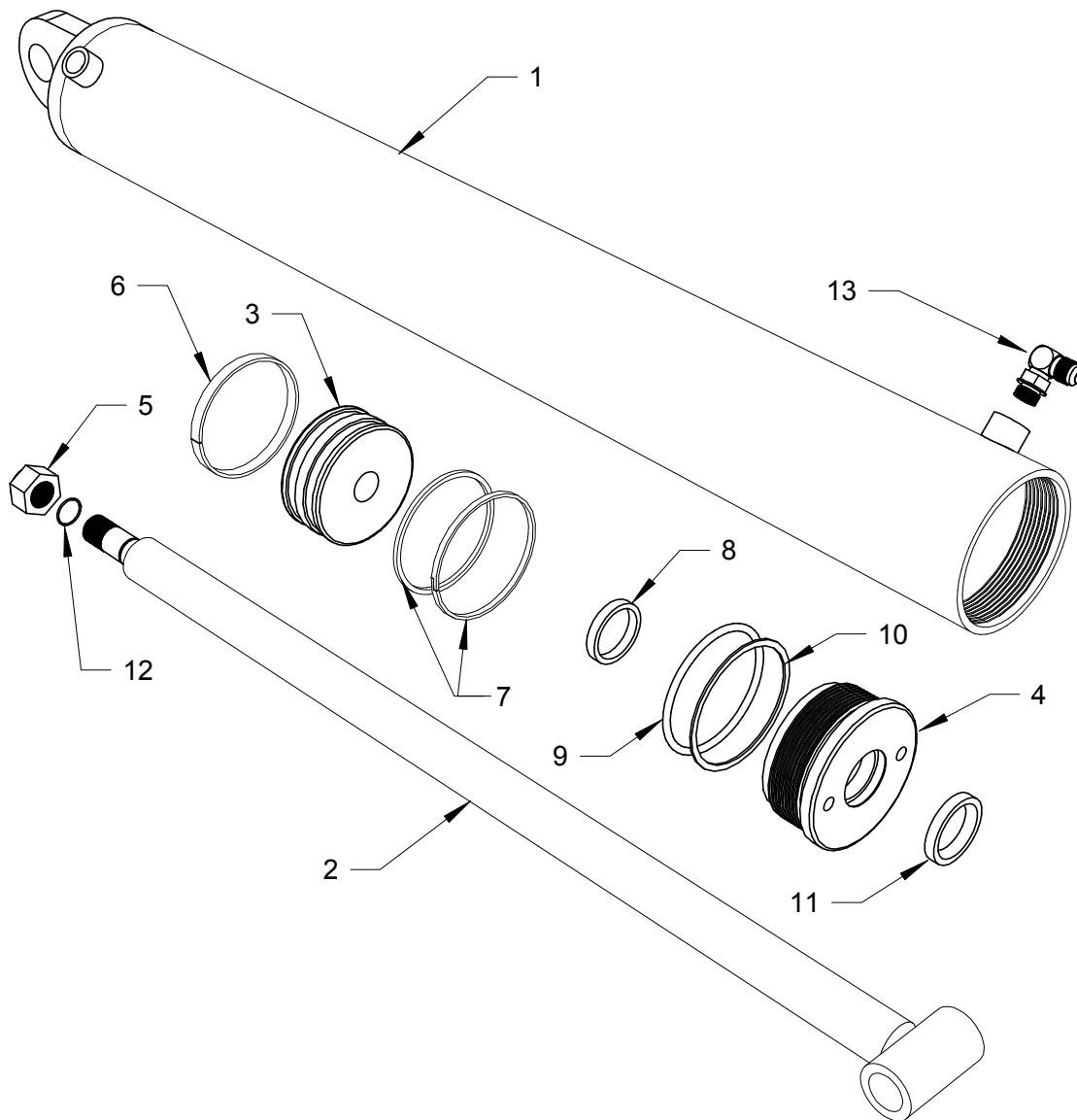
REF NO	PART NUMBER	DESCRIPTION	NO REQ'D (per assembly)
1	R5507783	Barrel	1
2	R4207783	Rod	1
3	R4607782	Piston	1
4	R4707782	Gland	1
5	R3005009	Locknut	1
6		Wear Ring	1
7		Piston Seal (2 piece)	2
8		Rod Seal	1
9		O-Ring	1
10		Back-up Ring	1
11		Rod Wiper	1
12		O-Ring	1
13	5000611	90 deg Elbow Fitting	2
	R3607782	Seal Kit (Nos. 6,7,8,9,10,11,12)	



34" Hydraulic Cylinder - 5004973

(CTD - Canadian Tool & Die - C50-159A)

REF NO	PART NUMBER	DESCRIPTION	NO REQ'D (per assembly)	
1	5005037	Barrel	1	
2	5005036	Rod	1	
3	5005032	Piston	1	
4	5005022	Gland	1	
5	5005014	Locknut	1	
6		Wear Ring	1	
7		Back-up Ring	2	
8		O-Ring (white)	1	
9		O-Ring (black)	-use either 9 or 10 depending on fitment to gland.	1
10		O-Ring (white)		1
11		Rod Seal (blue)	1	
12		Rod Wiper	1	
13		O-Ring	1	
14	5000611	90 deg Elbow Fitting	2	
	SKC5086AK	Seal Kit (Nos. 6,7,8,9,10,11,12,13)		

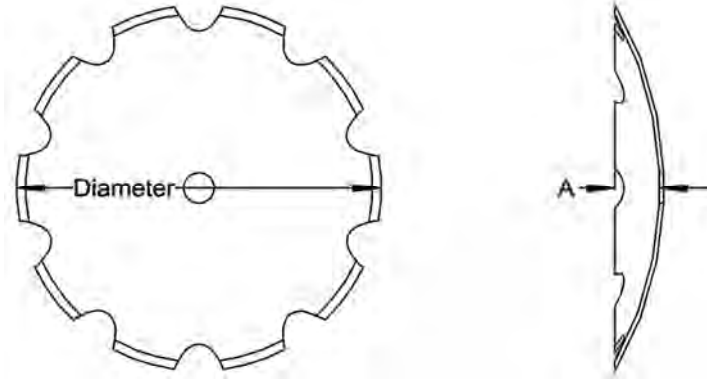







34" Hydraulic Cylinder - R4507786

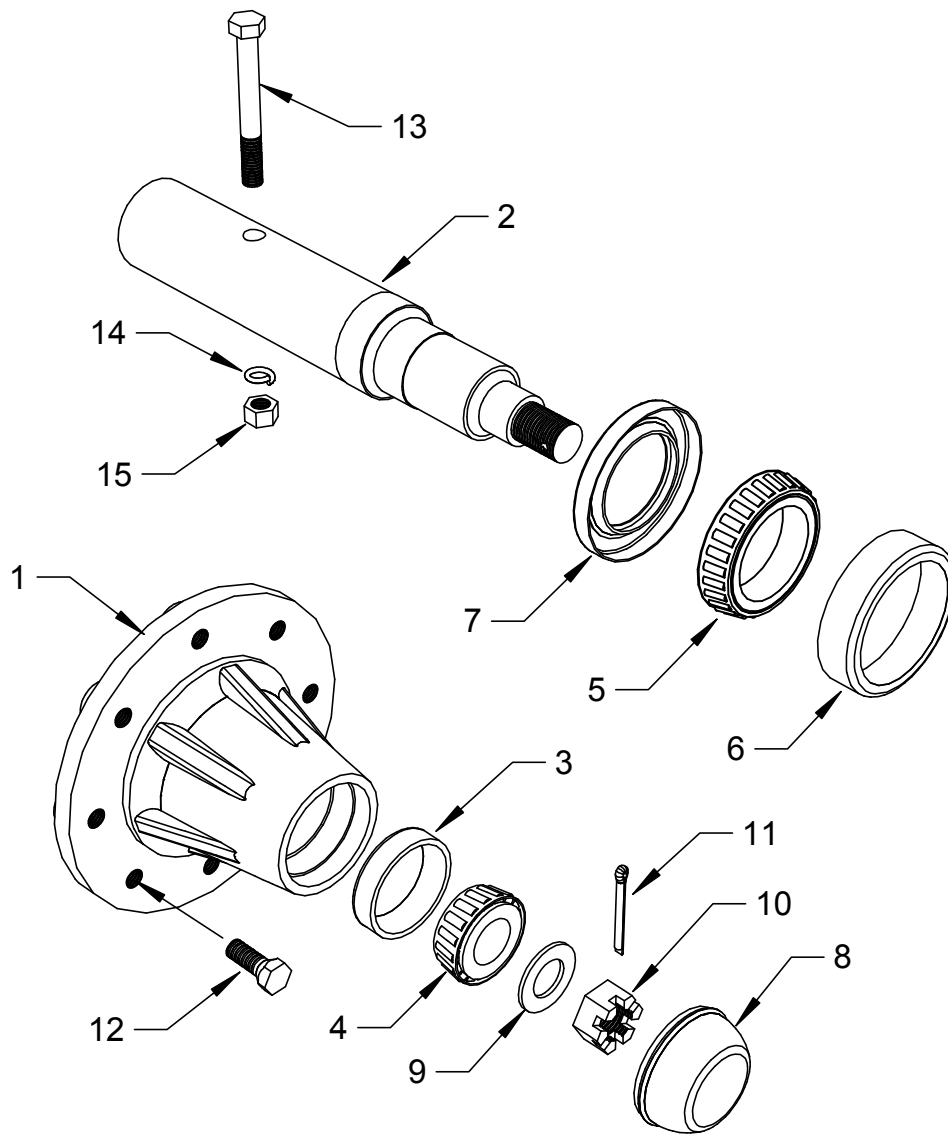
(RAM Industries - R4507786)

REF NO	PART NUMBER	DESCRIPTION	NO REQ'D (per assembly)
1	R5507786	Barrel	1
2	R4207786	Rod	1
3	R4607782	Piston	1
4	R4707782	Gland	1
5	R3005009	Locknut	1
6		Wear Ring	1
7		Piston Seal (2 piece)	2
8		Rod Seal	1
9		O-Ring	1
10		Back-up Ring	1
11		Rod Wiper	1
12		O-Ring	1
13	5000611	90 deg Elbow Fitting	2
	R3607782	Seal Kit (Nos. 6,7,8,9,10,11,12,13)	

Disc Blades

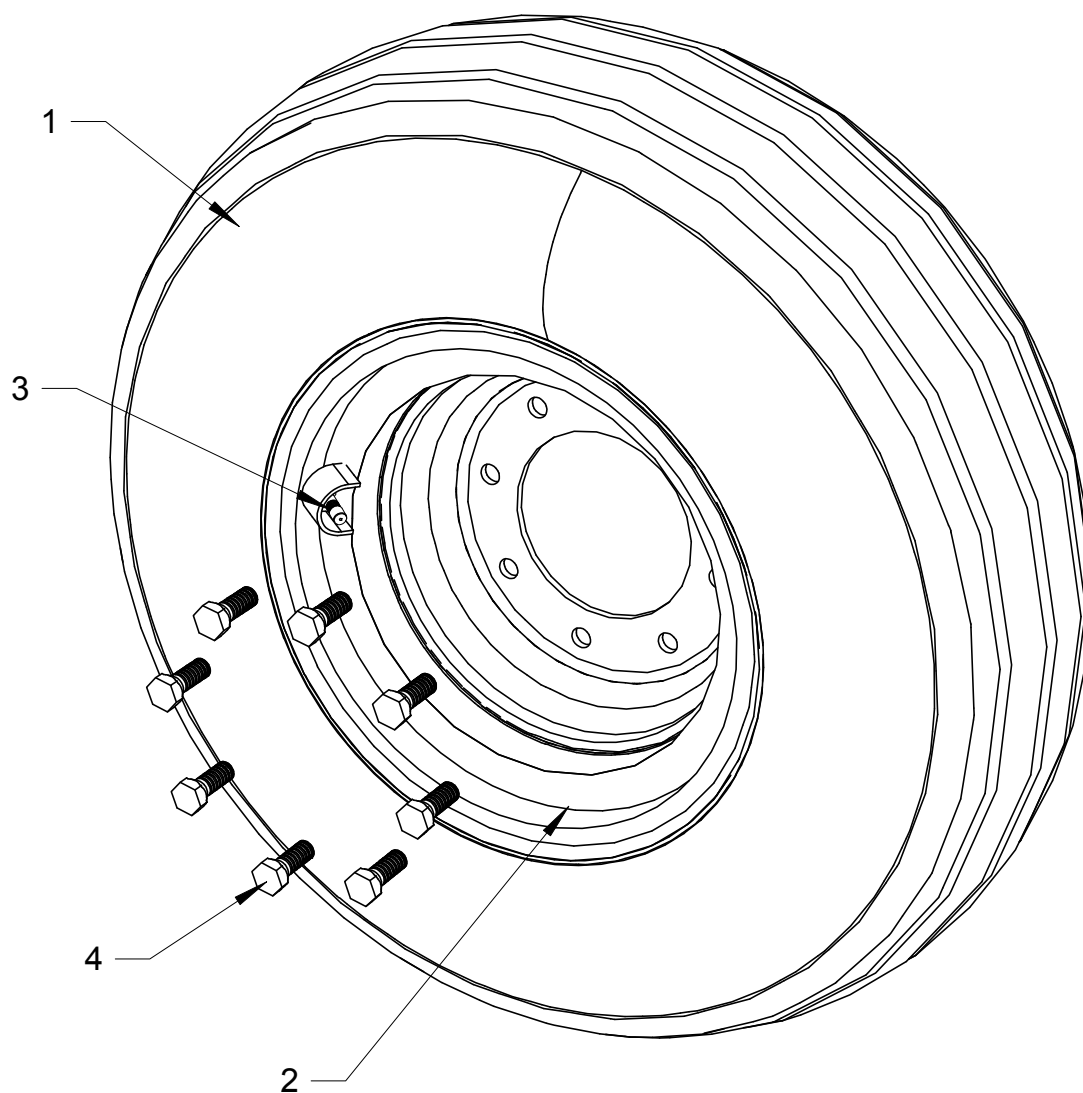


	Diameter	1-11/16 Center Hole	A	2-3/16 Center Hole	A
Smooth Standard Concavity 	22" X 1/4"	602029186S		3043186S	
	24" X 5/16"	602030378S		3043185S	
	26" X 5/16"	602033060S	3 3/4"	3043184S	3 3/4"
	28" X 5/16"	602037152S	4 5/16"	3043183S	4 5/16"
Smooth Shallow Concavity 	22" X 1/4"	602029186SLC		3043186SLC	
	24" X 5/16"	602030378SLC		3043185SLC	
	26" X 5/16"	602033060SLC	2 3/4"	3043184SLC	2 3/4"
	28" X 5/16"	602037152SLC	3 1/8"	3043183SLC	3 1/8"
Notched Standard Concavity 	22" X 1/4"	602029186		3043186	
	24" X 5/16"	602030378		3043185	
	26" X 5/16"	602033060	3 3/4"	3043184	3 3/4"
	28" X 5/16"	602037152	4 5/16"	3027148	4 5/16"
Notched Shallow Concavity 	22" X 1/4"	602029186LC		3043186LC	
	24" X 5/16"	602030378LC		3043185LC	
	26" X 5/16"	602033060LC	2 3/4"	3043184LC	2 3/4"
	28" X 5/16"	602037152LC	3 1/8"	3027148LC	3 1/8"
Wavy 	22" X 1/4"	602029304W		3043186W	
	24" X 5/16"	62030378W		3043185W	
	26" X 5/16"	62033060W		3043184W	
	28" X 5/16"	62037152W		3043183W	



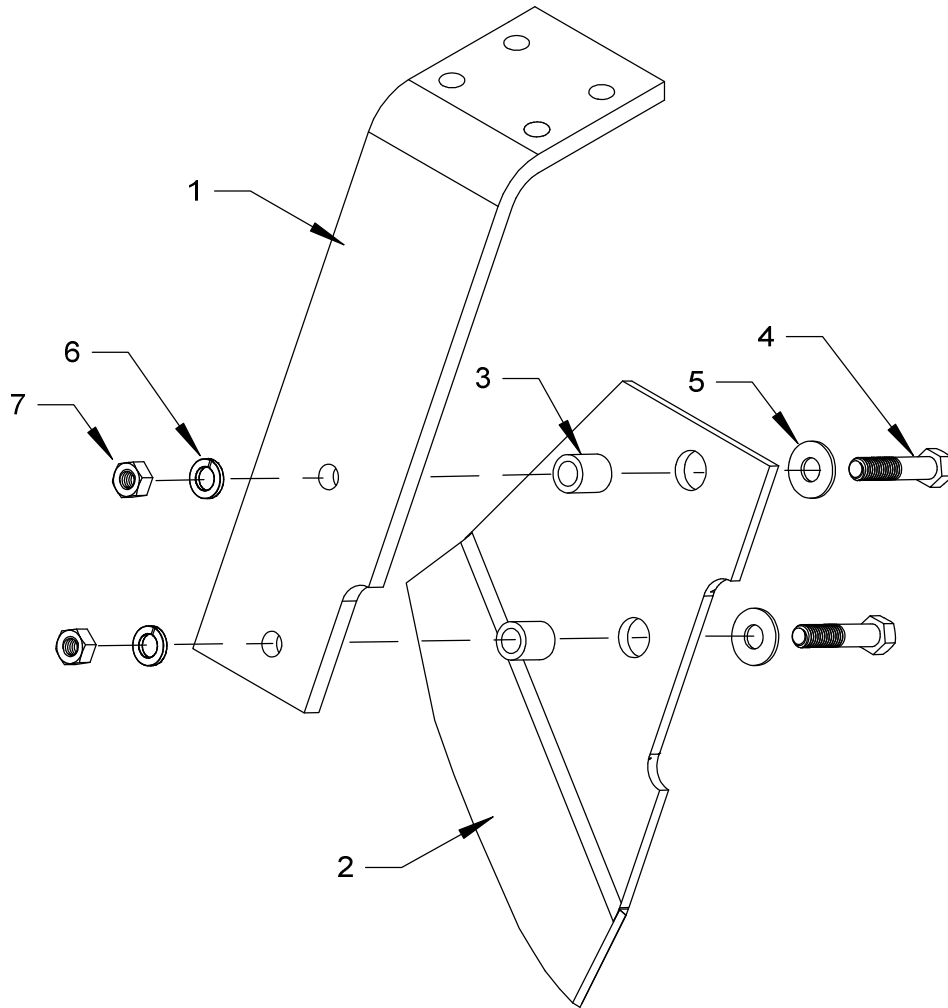
8-Bolt Hub - 3027033

REF NO	PART NUMBER	DESCRIPTION	NO REQ'D (per assembly)
1	5004997	Hub	1
2	3027006	Spindle	1
3	5004998	Outer Cup	1
4	5004999	Outer Cone	1
5	5005002	Inner Cone	1
6	5005003	Inner Cup	1
7	5005001	Seal	1
8	5005000	Dust Cap	1
9	FW100	1" Hardened Flat Washer	1
10	NF100S	1" UNF Slotted Hex Nut	1
11	CK019150	Cotter Key	1
12	WB12	Wheel Bolt	8
13	050400B5	1/2" X 4" UNC Hex Bolt	1
14	LW050	1/2" Lock Washer	1
15	NC050	1/2" UNC Hex Nut	1



Tire and Wheel Assembly

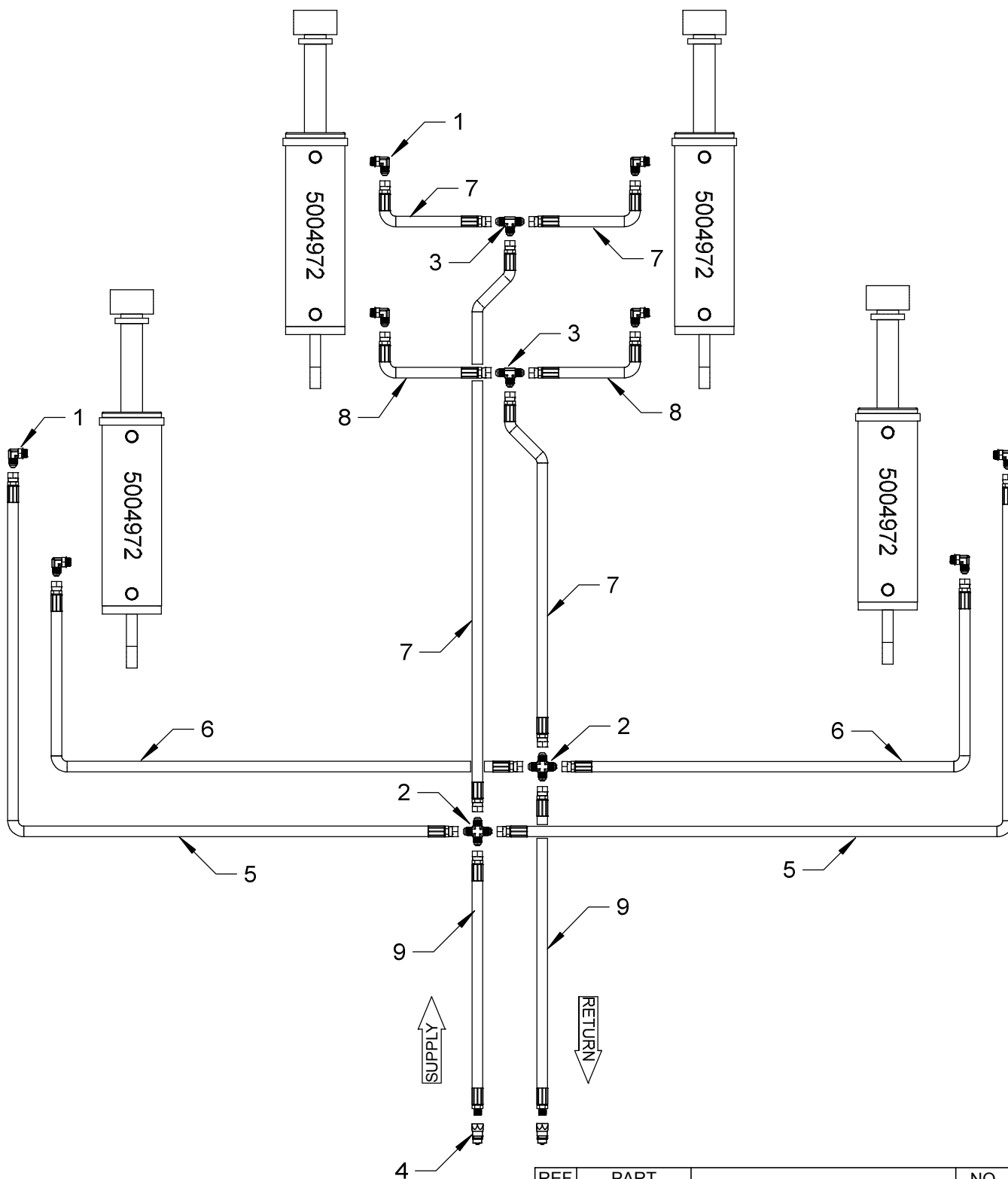
REF NO	PART NUMBER	DESCRIPTION	NO REQ'D
1		12.5L-15 Implement Tire - Load Range F	1
2	5KB5004980	8 Bolt Steel Wheel	1
3	5KB5002632VS	Valve Stem	1
4	5KBWB12	Wheel Bolt	8



Oscillating Scraper (Optional)

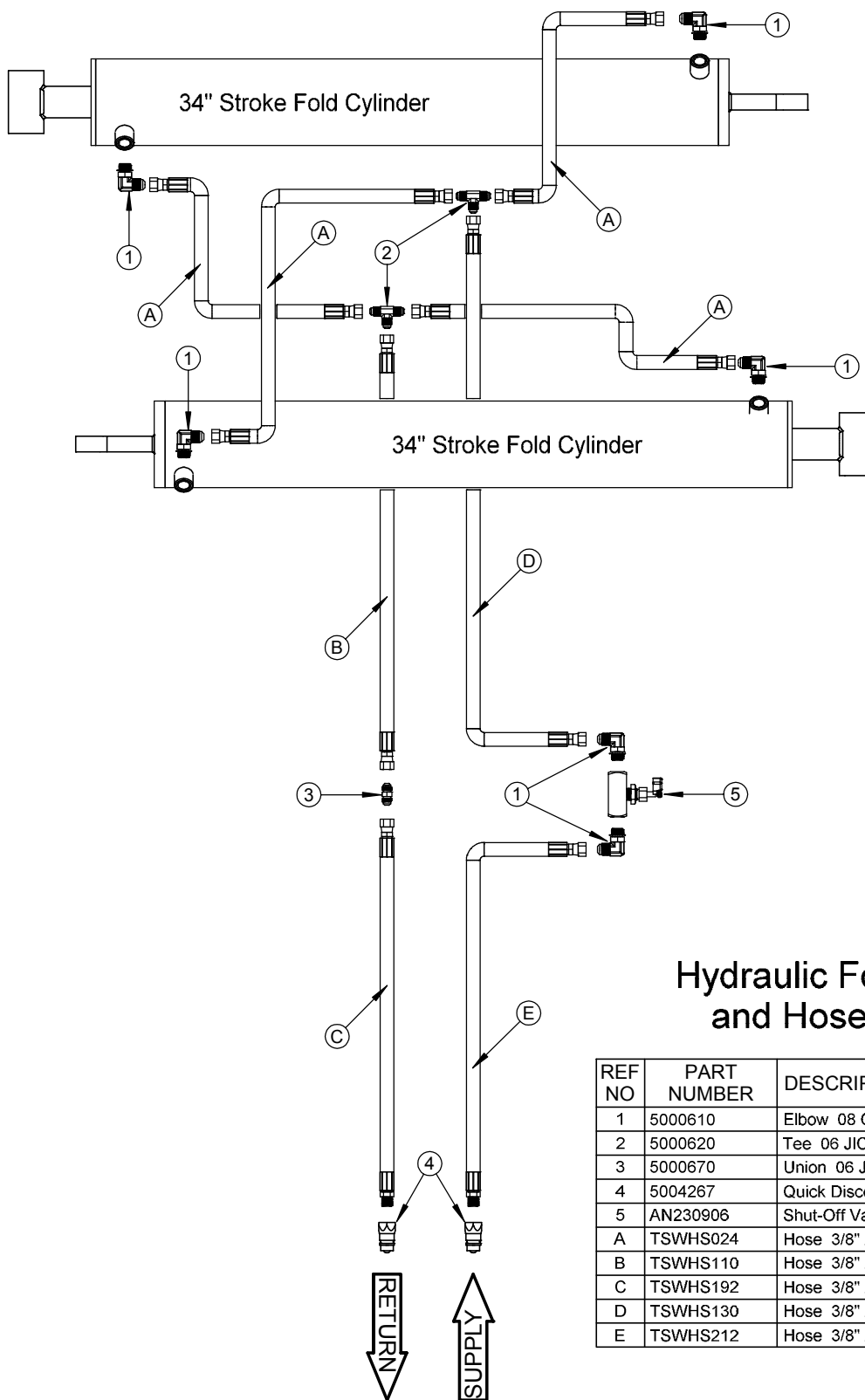
3043120 - RH Scraper Assembly 3043122 - LH Scraper Assembly

REF NO	PART NUMBER	DESCRIPTION	NO
1	3043118	LH Arm (Illustrated)	
1	3043113	RH Arm	
2	3043114	LH Paddle (Illustrated)	
2	3043115	RH Paddle	
3	3043119	Spacer	2
4	050250B5	1/2" X 2-1/2" UNC Hex Bolt	2
5	FW050	1/2" Flat Washer	2
6	LW050	1/2" Lock Washer	2
7	NC050	1/2" Hex Nut	2



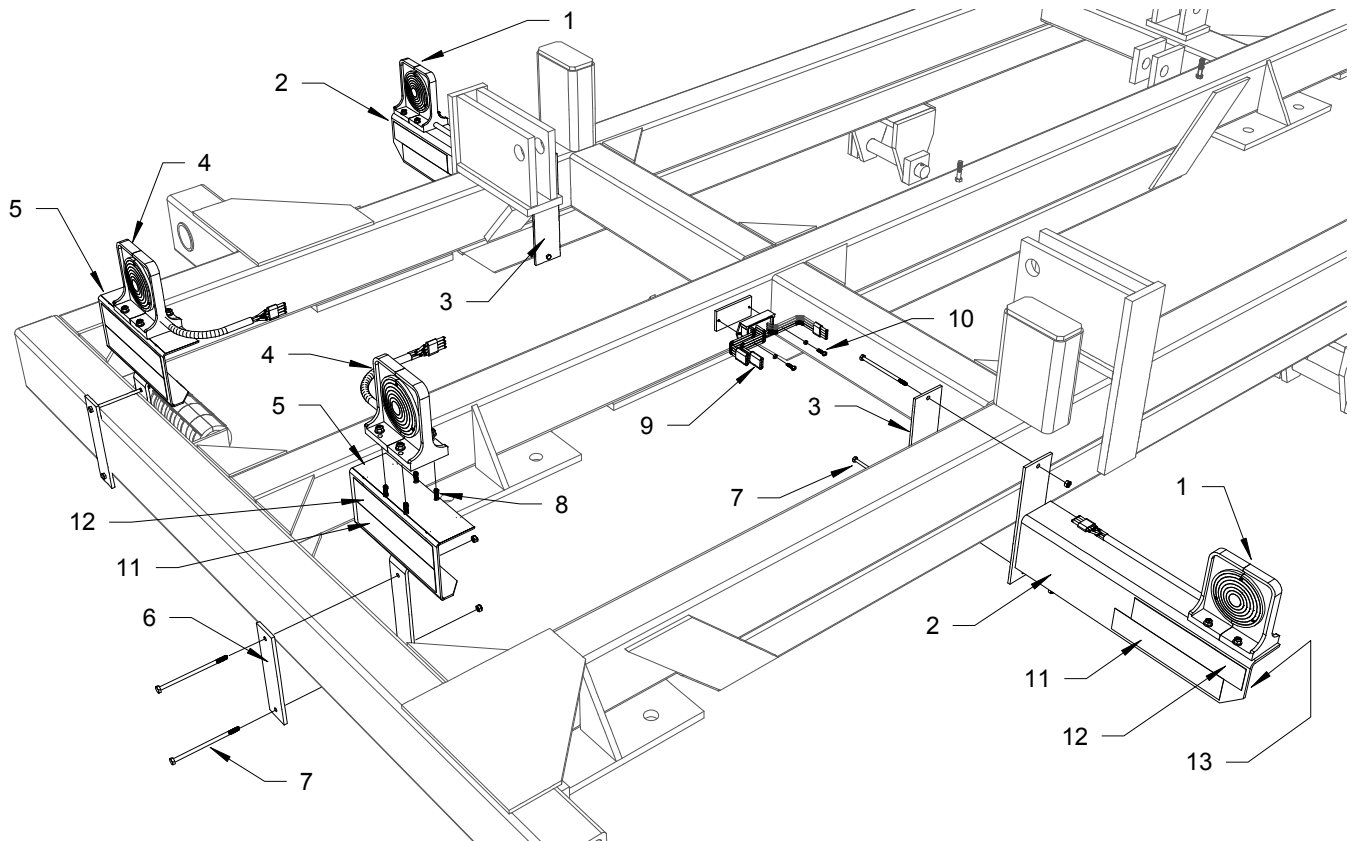
Hydraulic Lift Cylinders and Hose Assemblies

REF NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	5000611	Elbow 08 ORB Male - 08 JIC Male	8
2	5004321	Union Cross 08 JIC Male	2
3	5000554	Union Tee 08 JIC Male	2
4	5004267	Quick Disconnect	2
5	TSWHS175	Hose 1/2" X 175"	2
6	TSWHS189	Hose 1/2" X 189"	2
7	TSWHS036	Hose 1/2" X 36"	4
8	TSWHS026	Hose 1/2" X 26"	2
9	TSWHS188	Hose 1/2" X 188"	2



Hydraulic Fold Cylinders and Hose Assembly

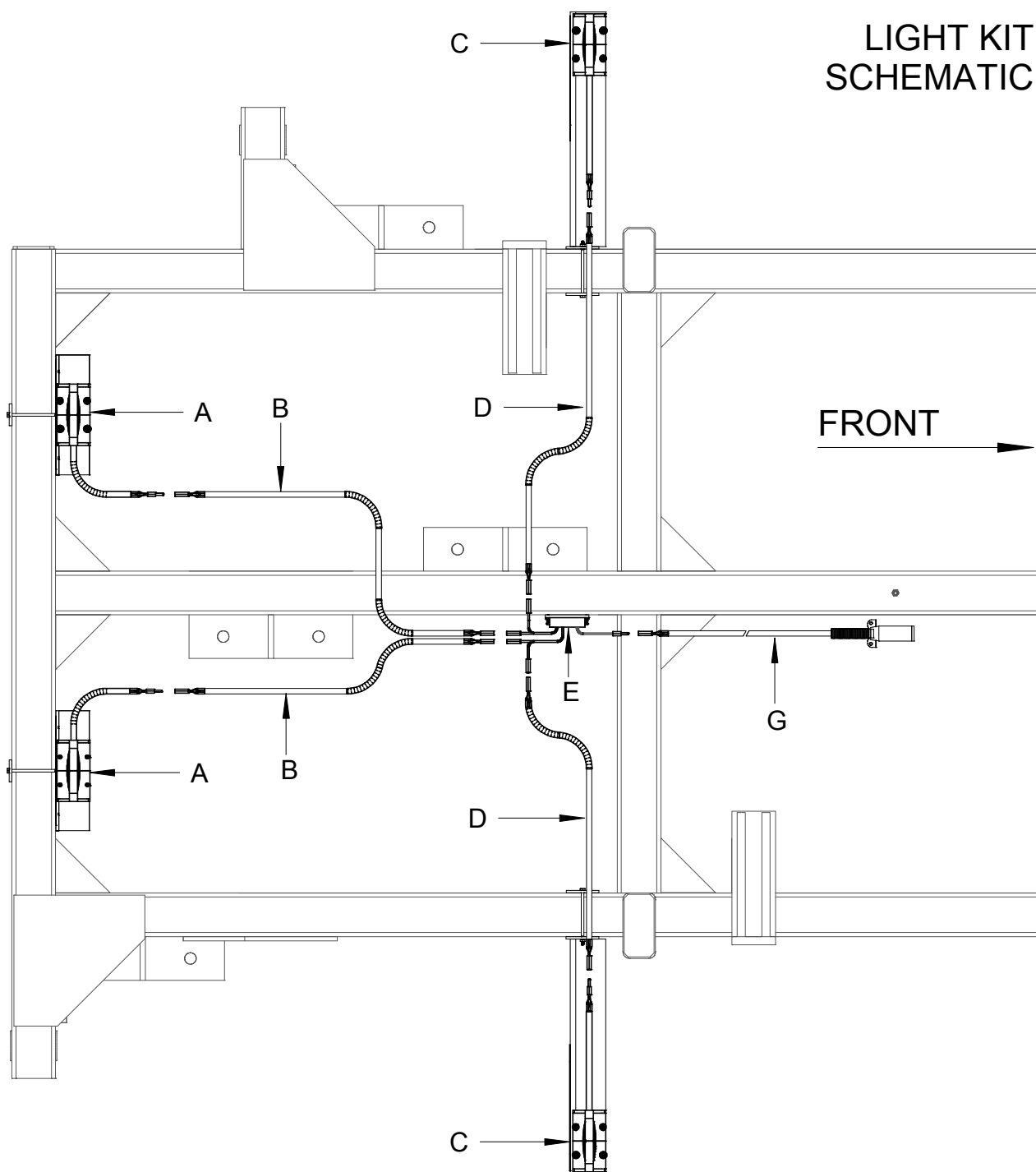
REF NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	5000610	Elbow 08 ORB Male - 06 JIC Male	6
2	5000620	Tee 06 JIC Male	2
3	5000670	Union 06 JIC Male	1
4	5004267	Quick Disconnect	2
5	AN230906	Shut-Off Valve	1
A	TSWHS024	Hose 3/8" X 24"	4
B	TSWHS110	Hose 3/8" X 110"	1
C	TSWHS192	Hose 3/8" X 192"	1
D	TSWHS130	Hose 3/8" X 130"	1
E	TSWHS212	Hose 3/8" X 212"	1



Light Kit Components

REF NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	LIG009221	Orange Flasher	2
2	2250060	Light Mount	2
3	2250065	Clamp Strap	2
4	LIG009211	Red Flasher	2
5	2250070	Light Mount	2
6	2250075	Clamp Strap	2
7	025500BN	1/4" X 5" Bolt c/w Nut	8
8	025100BN	1/4" X 1" Bolt c/w Nut	16
9	ML248W4	Module	1
10	MN1024BN	No 10-24 Machine Screw c/w Nut	2
11	456DRR	Red Reflector Strip	4
12	456DOR	Orange Reflector Strip	4
13	456DYR	Yellow Reflector Strip (front side of item 2)	2

LIGHT KIT SCHEMATIC



REF NO	PART NUMBER	DESCRIPTION	NO REQ'D
A	LIG009211	Red Flasher	2
B	TSWRFC	Intermediate Cable - 3 prong	2
C	LIG009221	Orange Flasher	2
D	TSWOFC	Intermediate Cable - 2 prong	2
E	ML248W4	Module	1
G	TSWCBL	Primary Cable	1

1 **KELLO-BILT**

2 **225 TSW**

3 YELLOW

4 RED

5 ORANGE

6 **WARNING**
 Do not exceed the implement's maximum transport speed or travel distance. Exceeding these limits may result in loss of control of the machine, causing serious injury or death. Always use proper tie-down technique when securing the machine for transport.

7 **WARNING**
 Avoid serious injury from injection of pressurized hydraulic fluid.
 Always use proper technique when servicing the machine. Do not use hands to locate for leaks. Use a container to catch any leaks.

8 **WARNING**
 Avoid serious injury from crushing or pinning. Install cylinder lockups before transporting, servicing, or storing machine.

9 **CAUTION**
 To Avoid Serious Injury:
 • Read Operator's Manual before operating the machine.
 • Always use proper tie-down technique when securing the machine for transport.
 • Do not use hands to locate for leaks. Use a container to catch any leaks.
 • Always use proper technique when servicing the machine.
 • Do not use hands to locate for leaks. Use a container to catch any leaks.

10 **DANGER**
 TO AVOID INJURY OR DEATH, DO NOT ADJUST WHILE MACHINE IS IN MOTION

11 **DANGER**
 Stand clear of machine when wings are unfolding or folding. Failure to do so may result in serious injury or death.

12 **WARNING**
 Be sure cylinder and attaching hoses are fully charged with oil before operating system. Failure to do so will allow wings to fall rapidly when attempting to lower from transport position.

13 **IMPORTANT**
 Wings may unfold due to thermal expansion of hydraulic oil causing machine damage. PLACE SCV IN FLOAT and CLOSE LOCKUP VALVE before unhooking from tractor or when parking with tractor. ROTATE FULLY TO LOCK

Decals, Reflectors and Logos

REF NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	SM2KB	Kello-Bilt Logo	4
2	SM225TSW	Model Logo for 225TSW	4
3	RFLYW	Yellow Reflector	4
4	RFLRD	Red Reflector	4
5	RFLOR	Orange Reflector	4
6	DWMTS	WARNING – Do not exceed implements maximum transport...	1
7	DWPHF	WARNING – Avoid serious injury from injection of pressurized....	1
8	DWICL	WARNING – Avoid serious injury from crushing or	1
9	DCASI	CAUTION – To Avoid Serious Injury:	1
10	DDDNA	DANGER – To avoid injury or death, do not adjust.....	1
11	DWSCM	DANGER – Stand clear of machine when wings are.....	4
12	DWCCO	WARNING – Be sure cylinder and attaching hoses.....	1
13	DICLV	IMPORTANT – Wings may unfold due to thermal.....	1

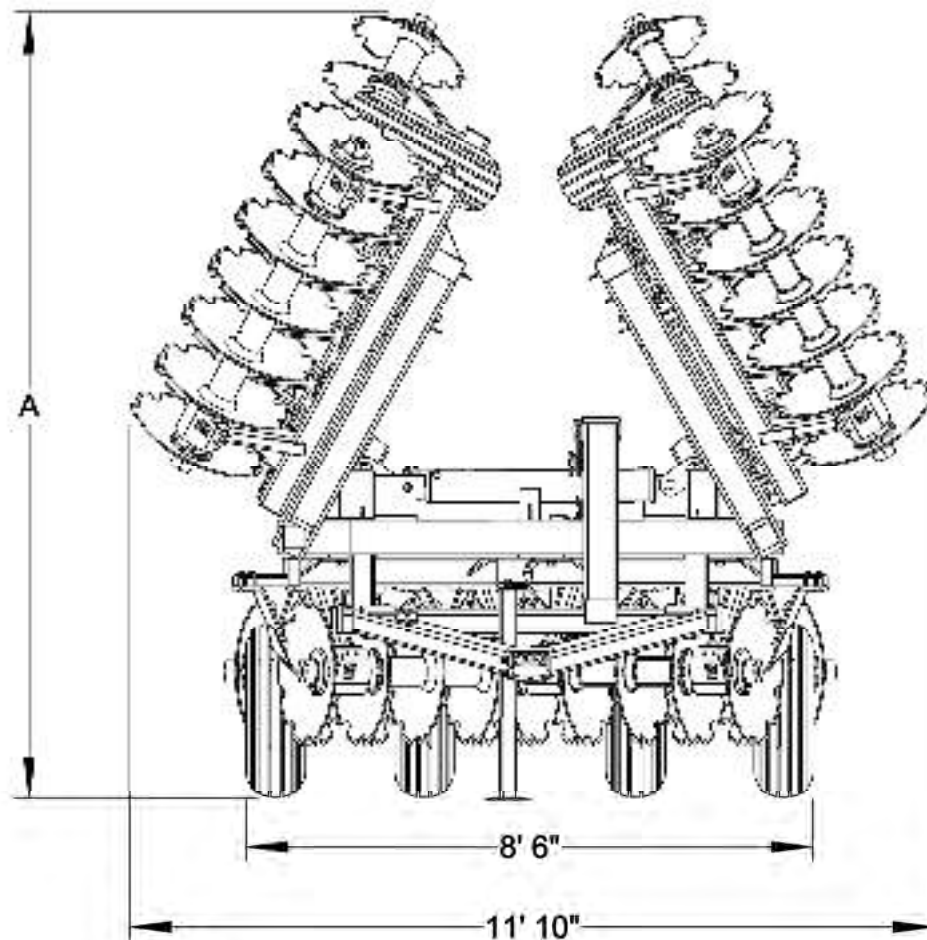
Standard Equipment and Features

- Oil-Bath Bearings with back-to-back tapered roller bearings in a ductile cast housing sealed with metal industrial cone seals. Two bearings per disk gang assembly.
- Replaceable bearing wear plates.
- Adjustable disk blade scrapers.
- 2-1/8" diameter alloy gang axles threaded at each end.
- 2-1/8" gang axles - fabricated steel spacer spools.
- Separate transport levelling and field levelling mechanisms simplify adjustment.
- Hydraulic control group includes lift and fold welded 5" diameter hydraulic cylinders with 2" rods, hose holder, hoses with fittings and quick disconnects to reach tractor couplers.
- 11L-15 Highway Service implement tires on 8-bolt wheels and hubs.
- Major fasteners minimum Grade 8 plated.
- Two fabricated steel gang axle wrenches.
- Hitch jack, safety chain and transport stay.
- Safety decals, mounted SMV sign and Light Kit

MODEL	Cut Width	Trans Height (A)	Blade Size	No of Blades	Blade Spacing	Weight - lbs	D.B.H.P.*
4626B / 4628B	18'	10' 10"	5/16" X 26/28"	46	10.5"	15500	160-180
5026B / 5028B	19' 6"	11' 6"	5/16" X 26/28"	50	10.5"	15850	170-200
5426B / 5428B	21'	12' 3"	5/16" X 26/28"	54	10.5"	16100	190-210
5826B / 5828B	23' 6"	13'	5/16" X 26/28"	58	10.5"	17290	220+

* Drawbar Horsepower requirements vary with soil conditions, topography, weight added to the disk and tractor type (e.g. rubber track, rubber wheel, straight frame, articulated).

Note: The manufacturer reserves the right to make improvements and modifications which may, without notice, change these specifications.



Storage

At the end of the season and when putting the disc into storage:

- ❑ Clean dirt and debris from around moving parts and from the top of the frame, gang bars, hitch and bridle.
- ❑ Pay special attention to cleaning the area around the bearings. Spray a light coating of oil or rust preventative around the seal area of the bearings.
- ❑ Lubricate all grease fittings to prevent moisture infiltration.
- ❑ It is recommended to park with the disc in the raised position, coat the exposed hydraulic cylinder rod with grease, install the transport stay and relieve the hydraulic pressure. Place a block under the hitch jack to prevent it from sinking into the ground and be sure the tires are properly inflated. Chock the tires front and rear.
- ❑ Clean disk blades to minimize rust.
- ❑ Coat the quick disconnects in grease and wrap in plastic to prevent rust.
- ❑ Make a final inspection for worn, damaged or missing parts and make necessary repairs before the next season.
- ❑ If possible, do not store wing discs in the folded position. Inverted disc blades on the front gang assemblies can accumulate water and snow next to the bearing seal area and result in potential bearing damage.

